# Assembly, installation and maintenance manual

Montage-, Aufbau- und Wartungsanleitung ● Assemblage, manuel de montage et d'entretien ● Montaje, instalación y mantenimiento ● Manuale di montaggio, installazione e manutenzione ● Monterings- og vedlikeholdsmanual ● Monterings-, installations- och underhållsmanual ● Kokoamis-, asennus- ja huolto-ohje ● Vejledning for montering og vedligehold ● Handleiding voor montage, installatie en onderhoud ● Manual de montagem, instalação e manutenção ● Návod k montáži, instalaci a údržbě ● Instrukcja montażu, instalacji i konserwacji ● Surinkimo, montavimo ir priežiūros vadovas ● Montāžas, uzstādīšanas un apkopes rokasgrāmata ● Руководство по сборке и обслуживанию ● Montaaži-, paigaldus- ja säilitamise juhend



## Cabin **FR44-2518**

| | |
|---|---|
| **Factory inspection by** ● Werkskontrolle durch ● Contrôle à partir de l'usine par ● Inspector de fábrica ● Collaudato da ● Fabrikkkontroll utført av ● Fabriksbesiktigat av ● Tehtaan tarkastaja ● Fabriks Kontrol udført af ● Fabriekscontrole door ● Inspeção de fábrica, por: ● Zkontrolováno ve výrobním závodě ● Kontrola fabryczna do ● Apžiūrą gamykloje atliko ● Rūpnīcas pārbaudi veicis ● Заводской контроль ● Tehase kontroll teostatud:<br><br>..... | **Date** ● Datum ● Date ● Fecha ● Data ● Dato ● Datum ● Päiväys ● Dato ● Datum ● Data ● Datum ● Data ● Datums ● Data ● Дата ● Kuupäev:<br><br>**Pack number** ● Pack Nr. ● Packet n° ● Bulto Nº ● Pacco N. ● Serienr ● Produktionsnummer ● Pakettinro ● Pakke nr. ● Pak nr. ● Número de embalagem ● Číslo balení ● Numer opakowania ● Pakuotės numeris ● Iepakojuma numurs ● Упаковочный номер ● Pakinumber: |

Palmako AS | Näituse 25 | 50409 Tartu | Estonia | Tel: +372 7 355 530 | contact@palmako.ee | www.palmako.ee



www.palmako.ee/information-hub

**English:** Before installing and using the product, please read the instructions and warranty terms at www.palmako.ee/information-hub to guarantee proper installation and long-lasting performance.

**Deutsch:** Wichtig! Bitte vor Aufbau und Nutzung des Produkts unbedingt die detaillierte Montageanleitung sowie die Garantiebedingungen unter www.palmako.ee/information-hub lesen, um eine fachgerechte Montage und eine lange Funktionssicherheit zu gewährleisten.

**Français:** Avant d'installer et d'utiliser le produit, veuillez lire les instructions et les conditions de garantie sur www.palmako.ee/information-hub afin de garantir une installation correcte et la longévité du produit.

**Español:** Antes de instalar y utilizar el producto, lea las instrucciones y las condiciones de garantía en www.palmako.ee/information-hub para asegurar una instalación correcta y una larga vida útil del producto.

**Italiano:** Prima di installare e utilizzare il prodotto, leggere le istruzioni e le condizioni di garanzia su www.palmako.ee/information-hub per garantire una corretta installazione e prestazioni durature.

**Norsk:** Før montering og bruk av produktet, vennligst les monteringsanvisningene og garantivilkårene på www.palmako.ee/information-hub for å sikre korrekt montering og fremtidig holdbarhet.

**Svenska:** Innan du installerar och använder produkten, vänligen läs instruktionerna och garantivillkoren på www.palmako.ee/information-hub för att säkerställa korrekt installation och produktens långvariga hållbarhet

**Suomi:** Ennen tuotteen asentamista ja käyttämistä, lue ohjeet ja takuehdot osoitteessa www.palmako.ee/information-hub varmistaaksesi oikean asennuksen ja pitkäkestoisen toiminnan.

**Русский:** Перед установкой и использованием изделия ознакомьтесь с инструкцией и условиями гарантии на сайте www.palmako.ee/information-hub, чтобы гарантировать правильную установку и долговечность изделия.

**Eesti:** Enne toote paigaldamist ja kasutuselevõttu lugege palun juhiseid ja garantiitingimusi aadressil www.palmako.ee/information-hub, et tagada nõuetekohane paigaldus ja toote pikk eluiga.

**Dansk (Oversat af AI):** Læs venligst instruktionerne og garantibetingelserne på www.palmako.ee/information-hub, før du installerer og bruger produktet, for at garantere korrekt installation og langvarig ydeevne.

**Dutch (Vertaald door AI):** Lees vóór de installatie en het gebruik van het product de instructies en garantievoorwaarden op www.palmako.ee/information-hub om een correcte installatie en langdurige werking te garanderen

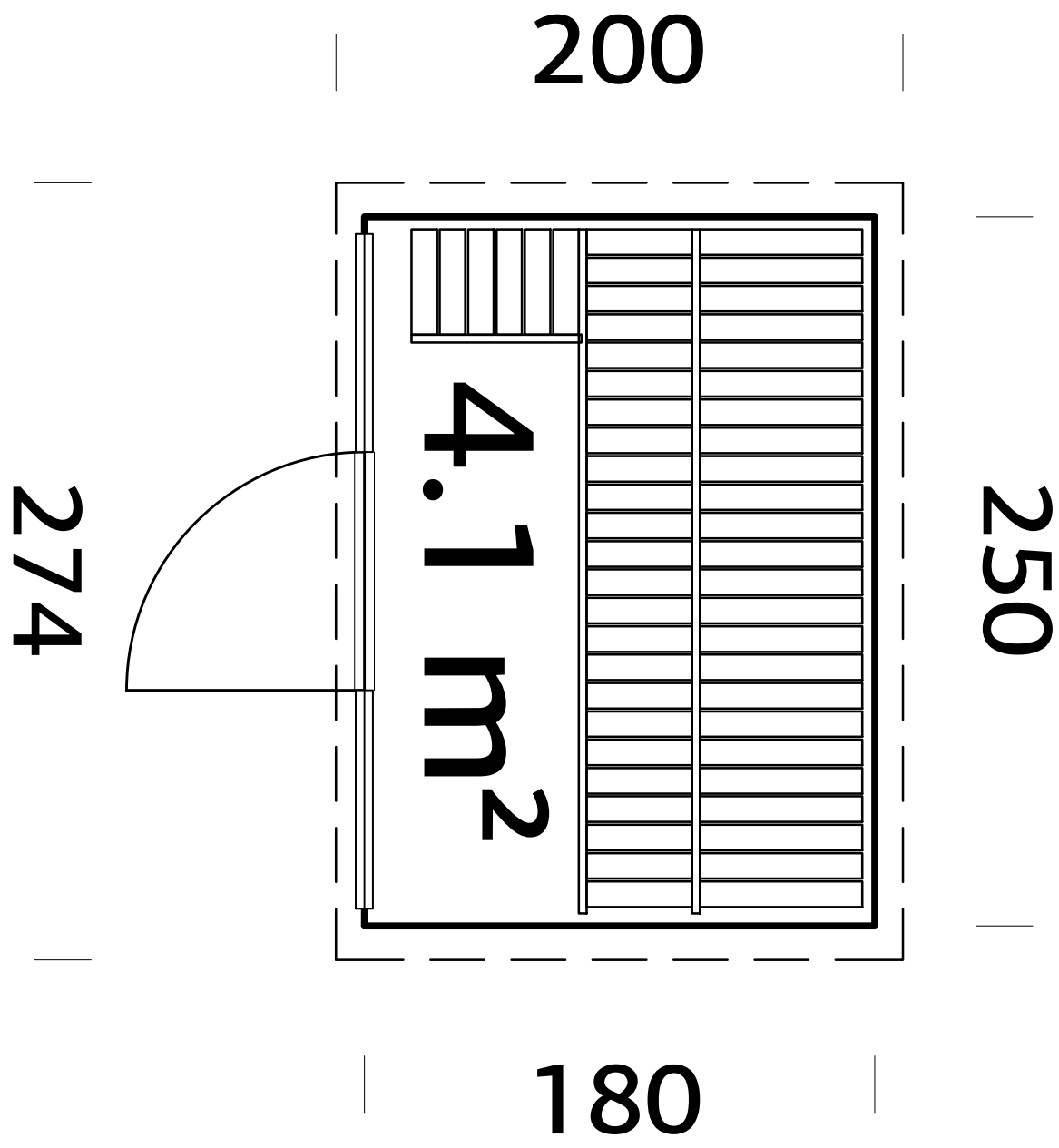
**Português (Traduzido por IA):** Antes de instalar e utilizar o produto, leia as instruções e os termos de garantia em www.palmako.ee/information-hub para garantir uma instalação adequada e um desempenho duradouro.

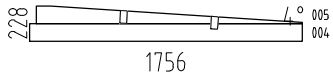
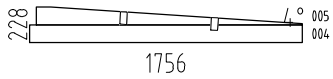
**Čeština (Přeloženo umělou inteligencí):** Před instalací a použitím produktu si prosím přečtěte pokyny a záruční podmínky na www.palmako.ee/information-hub, abyste zaručili správnou instalaci a dlouhodobý výkon.

**Polski (Przetłumaczone przez AI):** Przed zainstalowaniem i użyciem produktu należy przeczytać instrukcję oraz warunki gwarancji dostępne na stronie www.palmako.ee/information-hub, co pozwoli zagwarantować prawidłową instalację i długotrwałą wydajność.

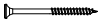
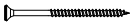
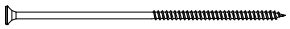
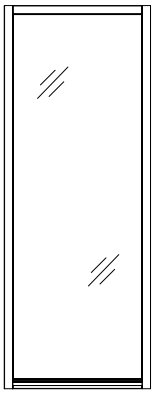
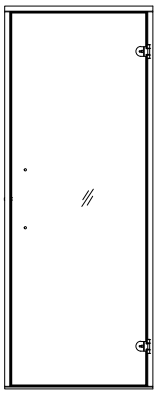
**Latviešu (Mākslīgā intelekta tulkojums):** Pirms produkta uzstādīšanas un lietošanas, lūdzu, izlasiet instrukcijas un garantijas noteikumus vietnē www.palmako.ee/information-hub, lai garantētu pareizu uzstādīšanu un ilgstošu darbību.

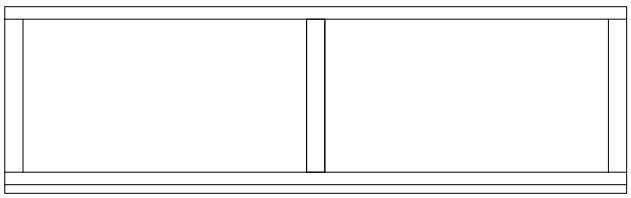
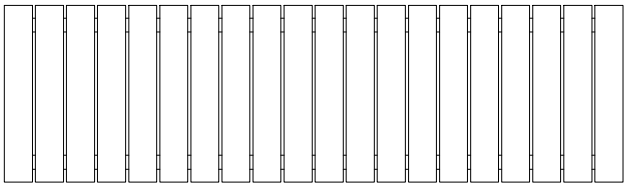
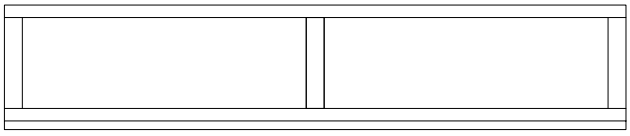
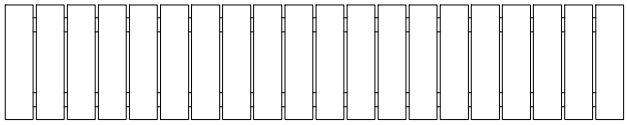
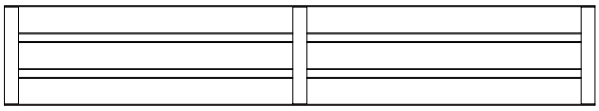
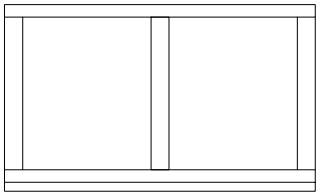
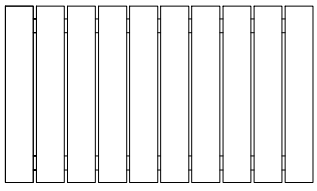
**Lietuviškai (Išvertė DI):** Prieš montuodami ir naudodami gaminį, perskaitykite instrukcijas ir garantijos sąlygas adresu www.palmako.ee/information-hub, kad užtikrintumėte tinkamą montavimą ir ilgalaikį veikimą.


200
274
4.1 m2
250
180

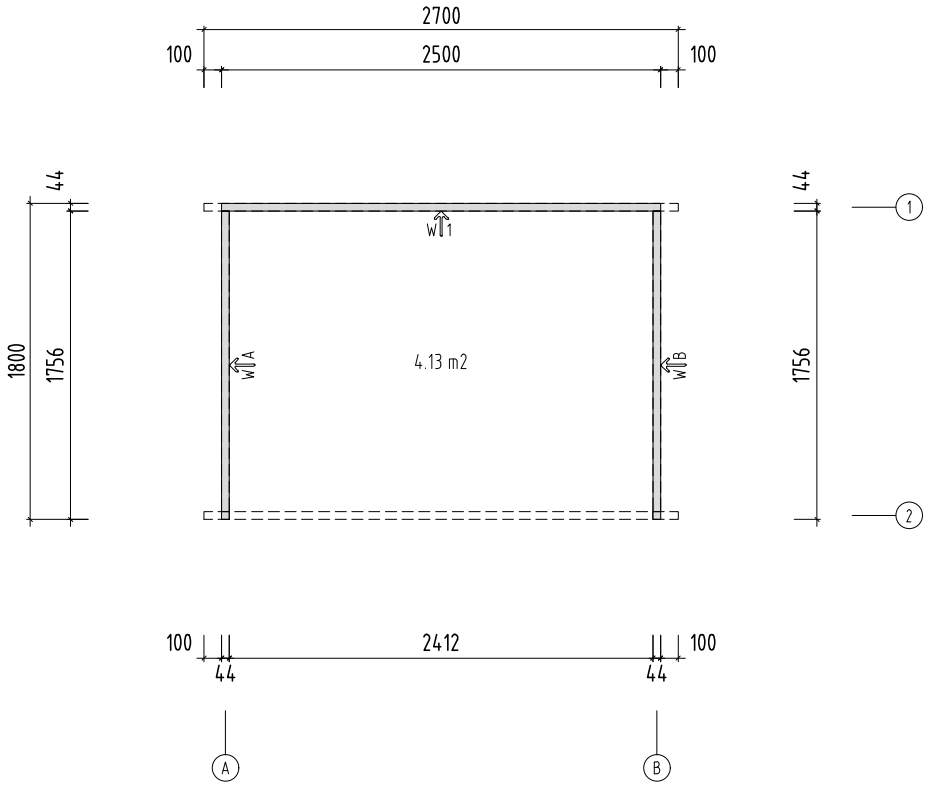
| Pos | SPECIFICATION-STÜCKLISTE-NOMENCLATURE-ELEMENTI-ESPECIFICATIÓN<br>FR44-2518 | Pcs | Profile (mm) | Length (mm) |
|---|---|---|---|---|
| 001 | | 18 | 44x114 | 2500 |
| 002 | | 2 | 44x114 | 2700 |
| 003 | | 1 | 44x114 | 2412 |
| 004 | | 36 | 44x114 | 1756 |
| WA-1 |  | 1 | | |
| WB-1 |  | 1 | | |
| AR1 | Foundation- Fundament- Fondation- Fondazione- Vigas de cimentación | 2 | 70x45 | 1790 |
| AR2 | Foundation- Fundament- Fondation- Fondazione- Vigas de cimentación | 4 | 70x45 | 2350 |
| FB1 | Floor board- Fussbodenbrett- Madrier du plancher - Tavola pavimento- Tabla de suelo | 20 | 120x28 | 1706 |
| CnB1 | Connecting board- Verbindungsbrett- Madrier de connection- Tavola di collegamento- Listón de juntura | 1 | 70x28 | 440 |
| CoB1 | Covering board- Deckbrett- Madrier de couverture- Tavola di copertura- Listón de cubierta | 1 | 28x90 | 400 |
| CoB2 | Covering board- Deckbrett- Madrier de couverture- Tavola di copertura- Listón de cubierta | 2 | 120x19 | 2165 |
| CoB3 | Covering board- Deckbrett- Madrier de couverture- Tavola di copertura- Listón de cubierta | 2 | 95x19 | 2165 |
| CoB4 | Covering board- Deckbrett- Madrier de couverture- Tavola di copertura- Listón de cubierta | 2 | 95x19 | 2050 |
| CoB5 | Covering board- Deckbrett- Madrier de couverture- Tavola di copertura- Listón de cubierta | 2 | 120x19 | 2280 |
| CoB6 | Covering board- Deckbrett- Madrier de couverture- Tavola di copertura- Listón de cubierta | 2 | 45x19 | 2030 |
| CoB7 | Covering board- Deckbrett- Madrier de couverture- Tavola di copertura- Listón de cubierta | 4 | 70x19 | 2030 |
| CoB8 | Covering board- Deckbrett- Madrier de couverture- Tavola di copertura- Listón de cubierta | 1 | 25x45 | 2410 |
| CoB9 | Covering board- Deckbrett- Madrier de couverture- Tavola di copertura- Listón de cubierta | 1 | 95x19 | 2410 |
| CoB10 | Covering board- Deckbrett- Madrier de couverture- Tavola di copertura- Listón de cubierta | 1 | 95x19 | 2260 |
| Pst1 | Post- Pfosten- Poteau- Montante- Poste | 2 | 70x45 | 370 |
| Pst2 | Post- Pfosten- Poteau- Montante- Poste | 1 | 70x45 | 820 |
| Pst3 | Post- Pfosten- Poteau- Montante- Poste | 2 | 70x45 | 2024 |

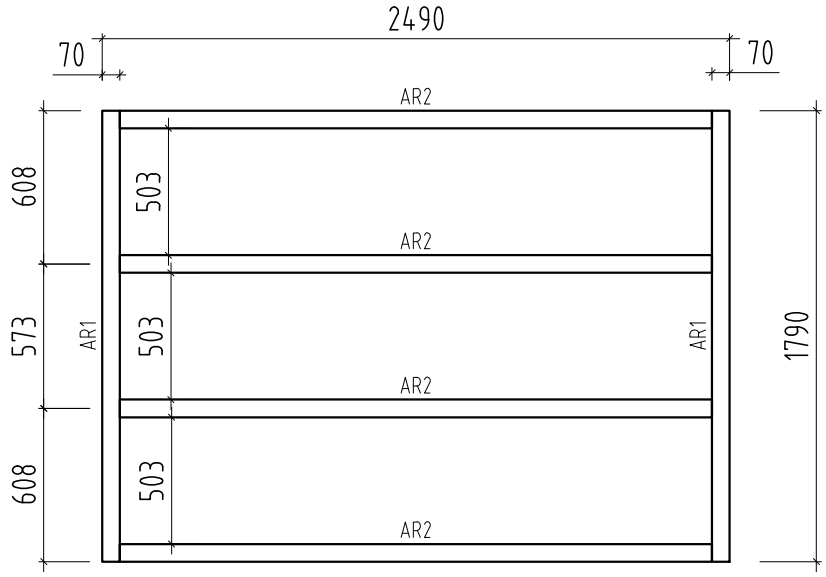
| Pos | SPECIFICATION-STÜCKLISTE-NOMENCLATURE-ELEMENTI-ESPECIFICATIÓN<br>FR44-2518 | Pcs | Profile (mm) | Length (mm) |
|---|---|---|---|---|
| Pst4 | Post- Pfosten- Poteau- Montante- Poste | 2 | 45x45 | 2000 |
| PR11 | Purlin- Dachpfette- Arbalétrier- Arcareccio- Correa<br>100 2412 100 | 2 | 44x95 | 2700 |
| Sla1 | Slat- Leiste- Baguette- Listello- Listón | 1 | 28x45 | 2410 |
| Sla2 | Slat- Leiste- Baguette- Listello- Listón | 1 | 45x70 | 2322 |
| Sla3 | Slat- Leiste- Baguette- Listello- Listón | 4 | 45x19 | 2410 |
| SP1 | Support brace- Stützleiste- Baguette de support- Listello di supporto- Listón de soporte | 1 | 40x58 | 1000 |
| SP2 | Support brace- Stützleiste- Baguette de support- Listello di supporto- Listón de soporte | 2 | 40x58 | 570 |
| SP3 | Support brace- Stützleiste- Baguette de support- Listello di supporto- Listón de soporte | 1 | 40x58 | 370 |
| SP4 | Support brace- Stützleiste- Baguette de support- Listello di supporto- Listón de soporte | 2 | 45x70 | 2410 |
| RB2-1 | Roof board- Dachbrett- Madrier du toit- Tavola tetto- Tabla de tejado | 31 | 89x19 | 1950 |
| CB1-1 | Ceiling board- Dachbodenbrett- Madrier du Grenier- Tavola soffitta- Tabla de techo | 28 | 89x16 | 1710 |
| CeS2-1 | Ceiling slat- Deckenleiste- Baguette du plafond- Listello tetto- Listón de techo 19x19 | 3 | 19x19 | 2600 |
| EaE6-1 | Eave edging- Dachrandbrett- Madrier en bordure du toit- Tavola bordo tetto- Tabla de valadizo | 2 | 19x120 | 2740 |
| FaB7-1 | Facia board- Giebelblende- Écran frontal- Schermo frontone- Tabla de facia | 2 | 19x120 | 1950 |
| FlB2-1 | Floor beading- Fussbodenleiste- Baguette du plancher- Listello pavimento- Listón de suelo | 3 | 19x19 | 2600 |
| RE2-1 | Roof edge reinforcement- Dachrandleiste- Baguette en bordure du toit- Rinforzo bordo tetto- Refuerzo borde tejado | 2 | 32x40 | 2700 |
| WB1-1 | Wind brace- Windbrett- Madrier contre le vent- Tavola vento- Tabla contra el viento | 2 | 16x45 | 1990 |
| Fim | -Fixing kit- Befestigungsset- Moyens de fixation- Materiale di fissaggio- Kit de fijación | 1 | | |
| QTE 50AL | Aluminium tape - Aluminiumband- Ruban d'aluminium- Nastro di alluminio- Cinta de aluminio- QTE50AL | 2 | | |
| QUKMU | Door fittings- Türbeschlag- Ferrure- Ferramenta porta- Manilla (puerta)- QUKMU | 1 | | |
| MMPI30x 600x1200 | Finnfoam FF-PIR 30 SAUNA 30x600x1200mm | 6 | | |
| QNA1_ 4x40Me | Nail- Nagel- Clou- Chiodo- Clavo- 1.4x40mm | 100 | | |
| QNA2_ 2x50Zn | Nail- Nagel- Clou- Chiodo- Clavo- 2.5x50mm | 260 | | |
| QKRPP 4_2x6 5HATX | Screw- Schraube- Vis- Vite- Tornillo- 4.2x65mm | 180 | | |
| QKRPP4 _5x40Zn | Screw- Schraube- Vis- Vite- Tornillo- 4.5x40mm | 10 | | |

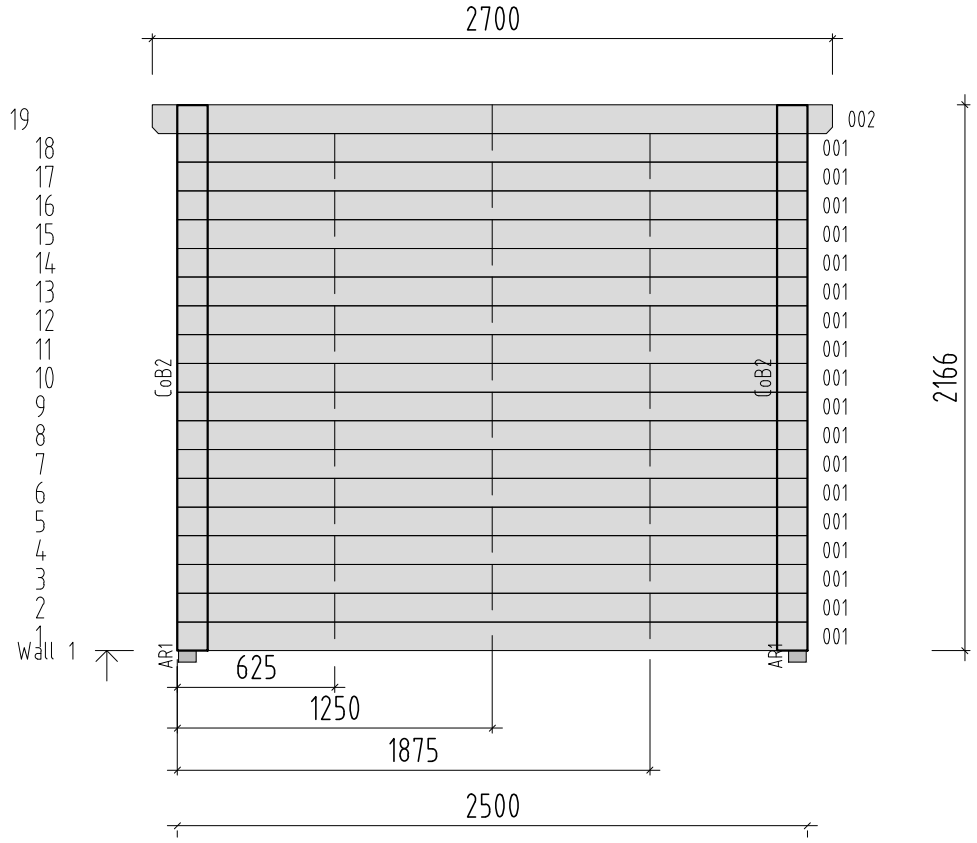
| Pos | SPECIFICATION-STÜCKLISTE-NOMENCLATURE-ELEMENTI-ESPECIFICATIÓN<br>FR44-2518 | Pcs | Profile (mm) | Length (mm) |
|---|---|---|---|---|
| QKRPP4_5x50Zn | Screw- Schraube- Vis- Vite- Tornillo- 4.5x50mm  | 200 | | |
| QKRPP4_5x60Zn | Screw- Schraube- Vis- Vite- Tornillo- 4.5x60mm  | 20 | | |
| QKRPP5x80ZnTX | Screw- Schraube- Vis- Vite- Tornillo- 5x80mm  | 400 | | |
| QKRPP 5x90Zn | Screw- Schraube- Vis- Vite- Tornillo- 5x90mm  | 50 | | |
| QKRPP6 x120Zn | Screw- Schraube- Vis- Vite- Tornillo- 6x120mm  | 6 | | |
| QKRPP6 x150Zn | Screw- Schraube- Vis- Vite- Tornillo- 6x150mm  | 8 | | |
| QKRPP6 x180Zn | Screw- Schraube- Vis- Vite- Tornillo- 6x180mm  | 70 | | |
| QKA1 00ANT | Ventilation grate- Lüftungsdeckel- Couvercle d'aération- Copertura aerazione- Embellecedor ventilación QKA100ANT  | 3 | | |
| QTU-2 | Ventilation grate- Lüftungsdeckel- Couvercle d'aération- Copertura aerazione- Embellecedor ventilación QTU-2  | 1 | | |
| A70-111 | Window - Fenster - Fenetre - Finestra-Ventana 760x1990  | 2 | | |
| U70-111P | Door - Tür - Porte - Porta-Puerta 790x1990  | 1 | | |
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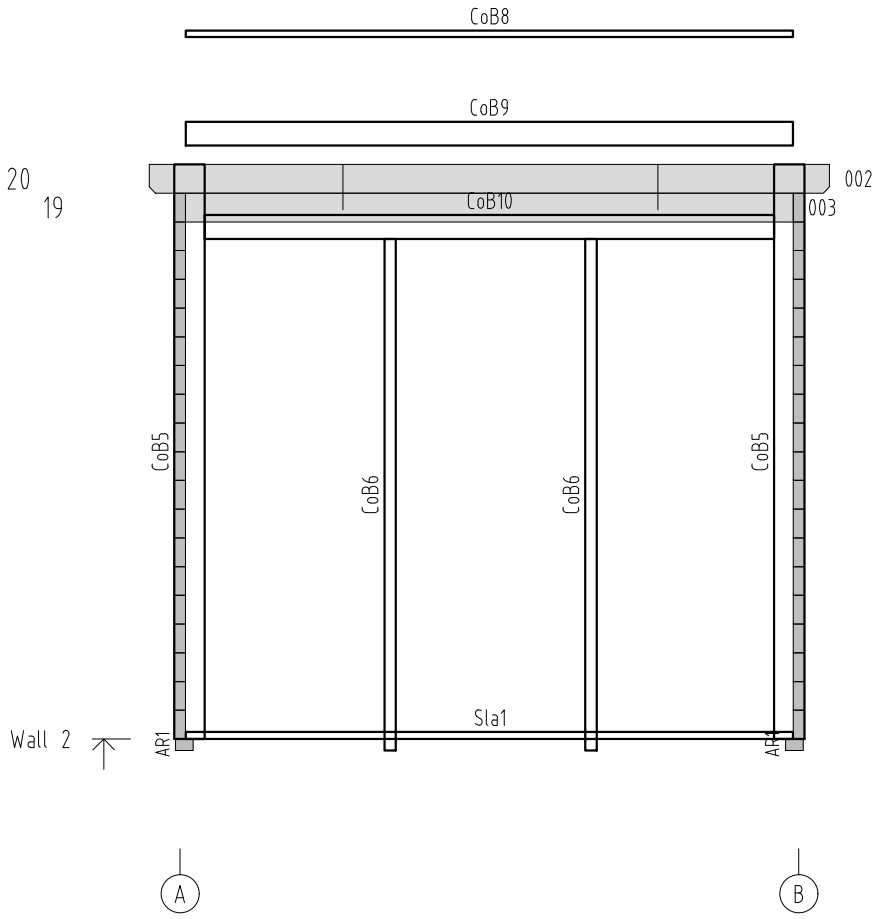
| Pos | SPECIFICATION-STÜCKLISTE-NOMENCLATURE-ELEMENTI-ESPECIFICATIÓN<br>FR44-2518 | Pcs | Profile (mm) | Length (mm) |
|---|---|---|---|---|
| EL1a |  | 1 | 600x90 | 2400 |
| EL1b |  | 1 | 568x47 | 2390 |
| EL2a |  | 1 | 400x90 | 2400 |
| EL2b |  | 1 | 368x47 | 2390 |
| EL3 |  | 1 | 320x47 | 2300 |
| EL4a |  | 1 | 400x90 | 600 |
| EL4b |  | 1 | 368x47 | 590 |
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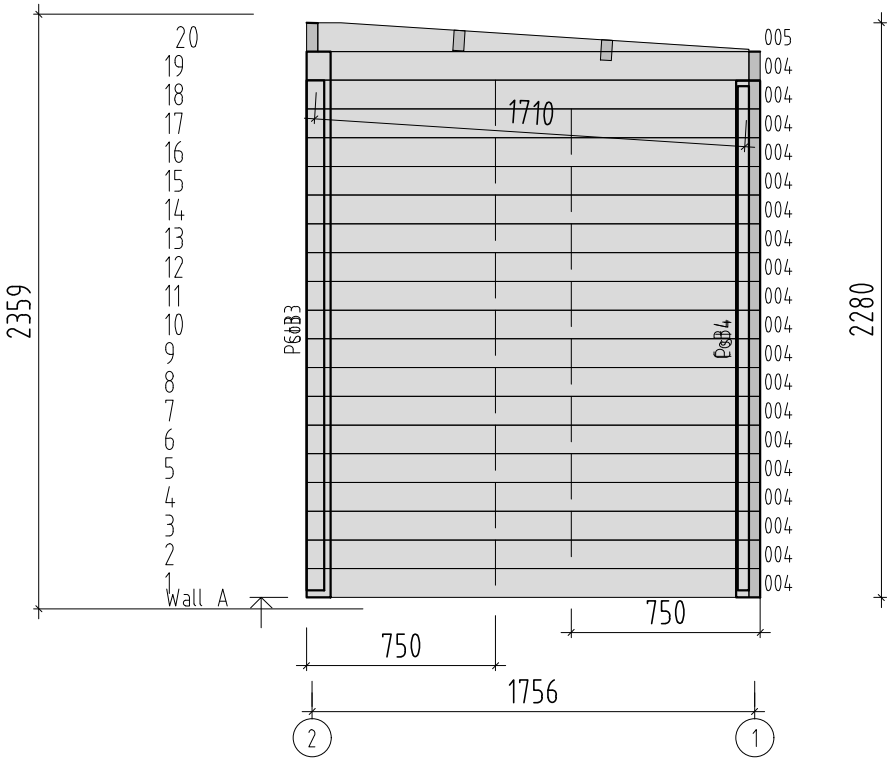
H = 1.500 m
TOTAL: 4.13 m2

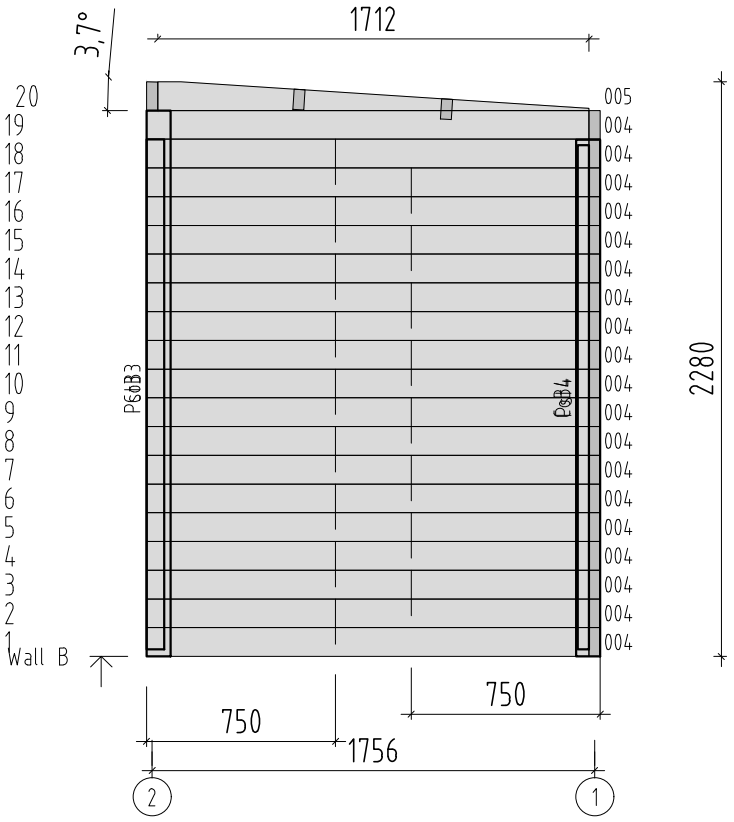



2490
70
70
AR2
608
503
AR2
573
AR1
503
AR1
1790
AR2
608
503
AR2


2700
19
18
17
16
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6
5
4
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1
Wall 1
002
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CoB2
CoB2
AR1
AR1
2166
625
1250
1875
2500

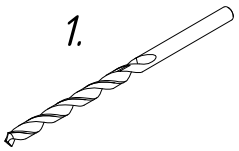

CoB8
CoB9
20
19
002
003
CoB10
CoB5
CoB6
CoB6
CoB5
Sla1
Wall 2
AR1
AR2
A
B


20
19
18
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4
3
2
1
Wall A
2359
2280
1710
005
004
P60B3
P60B4
750
750
1756
2
1

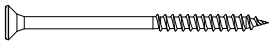

3,7°
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NB!

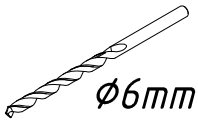
1.



2.



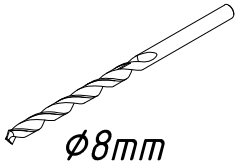
| | |
|---|---|
| ø1,5mm | ø3,0...4,0 |
| ø2,0mm | ø4,5 |
| ø3,0mm | ø5,0 |
| ø4,0mm | ø6,0 |
| ø5,0mm | ø6,0...8,0 |
| ø6,0mm | ø10,0...12,0 |



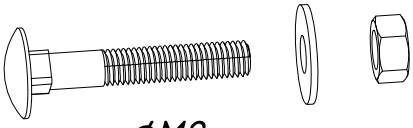
ø6mm



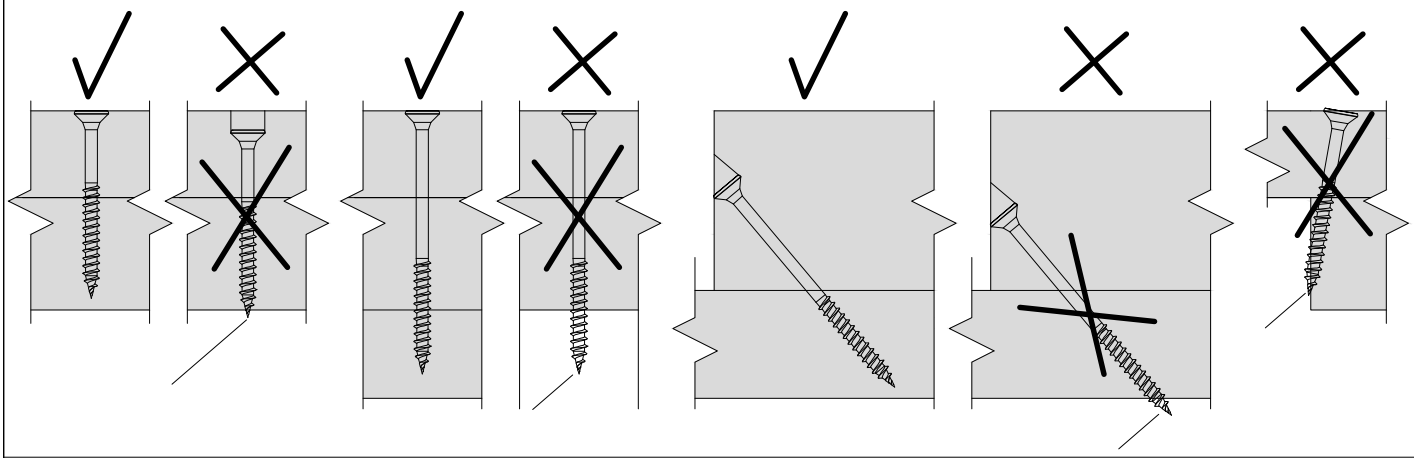
øM6

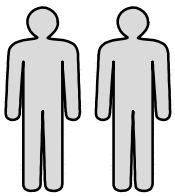


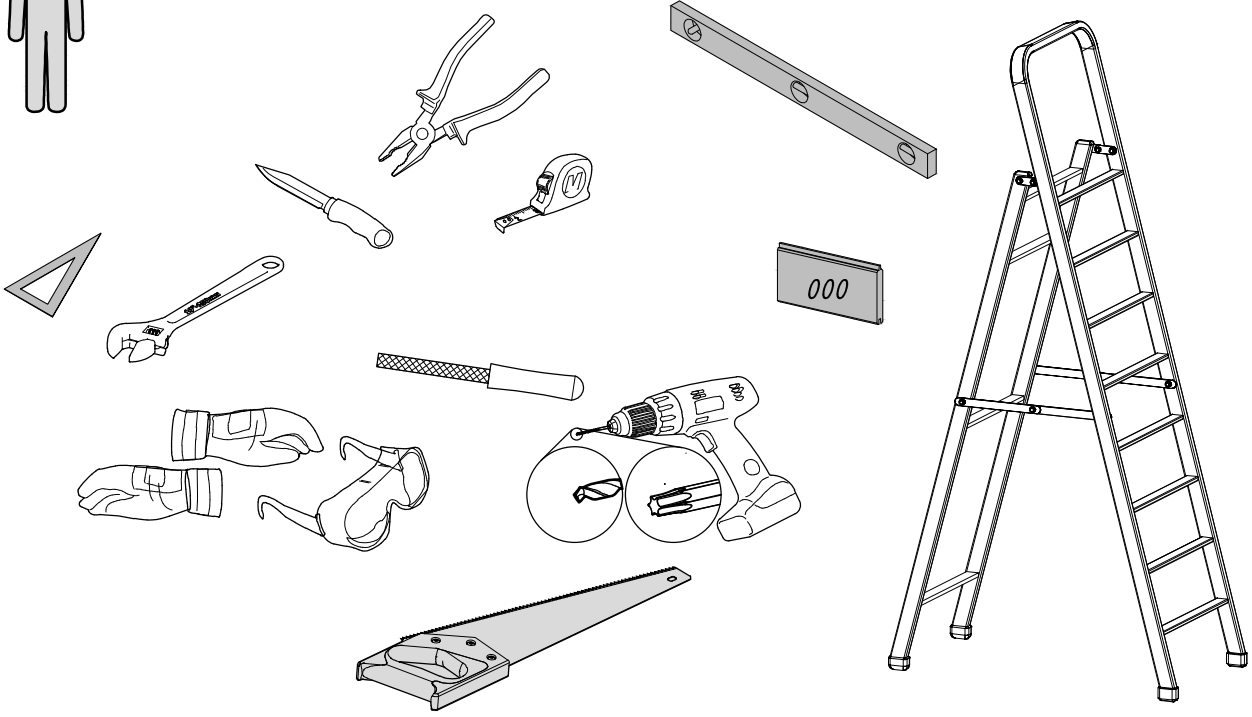
ø8mm



øM8





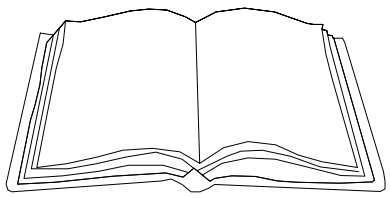


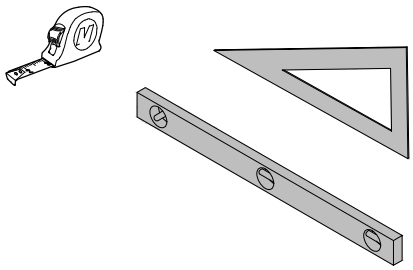
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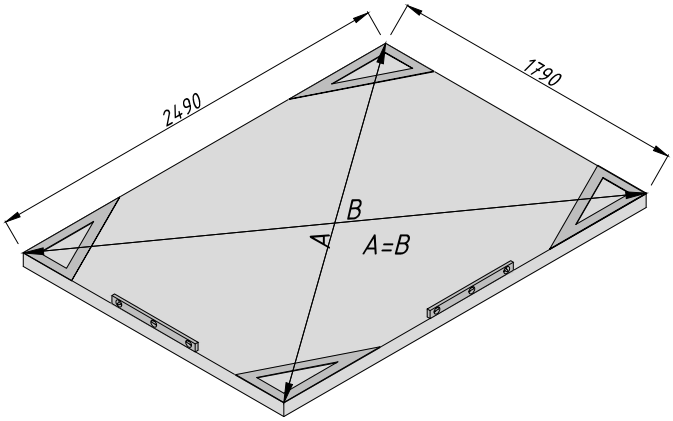
ENG - Not included
GER - Nicht enthalten
FR - Non inclus
ES - No incluso
IT - Non incluso
NO - Ikke inkludert
SWE - Ingår inte
FIN - Ei sisälly hintaan
DEN - Ikke inkluderet
NED - Niet inbegrepen
POR - Não incluído
CZ - Není zahrnuto
POL - Nie wliczone
LIT - Nejtraukta
LAT - Nav iek,lauts
RUS - Не включено
EST - Ei sisaldu komplektis

# **

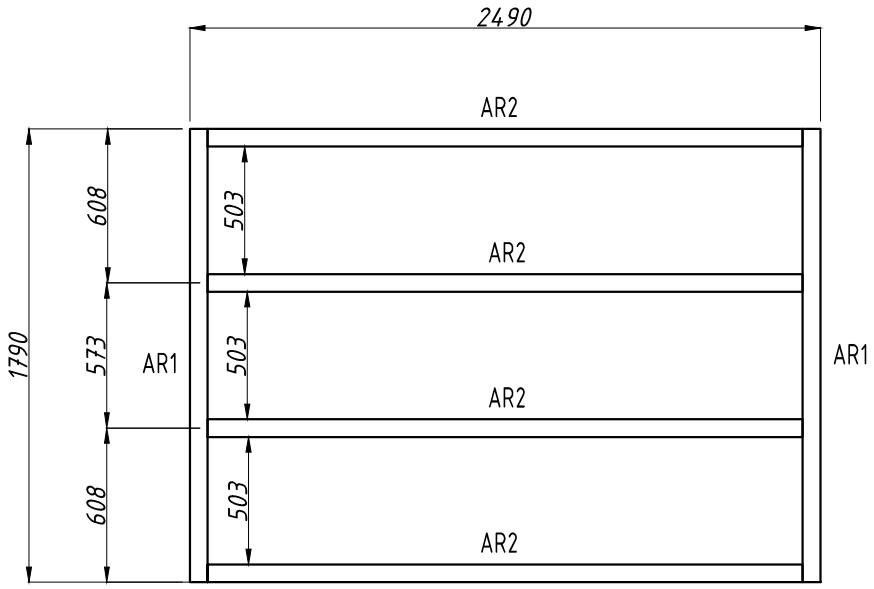
ENG - Separate manual
GER - Separates Handbuch
FR - Manuel séparé
ES - Manual separado
IT - Manuale separato
NO - Separat manual
SWE - Separat manual
FIN - Erillinen käyttöohje
DEN - Separat manual
NED - Aparte handleiding
POR - Manual separado
CZ - Samostatný manuál
POL - Osobna instrukcja
LIT - Atskiras vadovas
LAT - Atsevišķa rokasgrāmata
RUS - Отдельное руководство
EST - Eraldi juhend

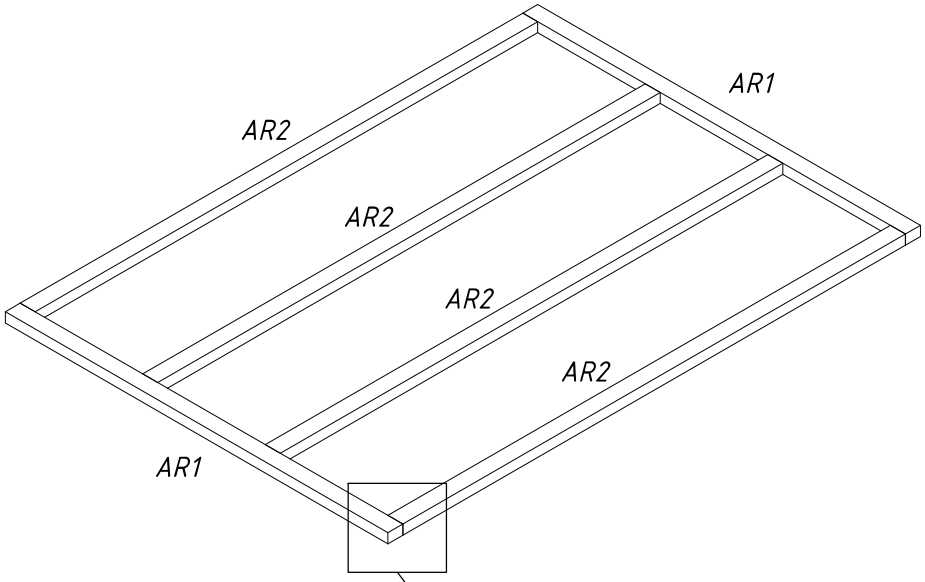


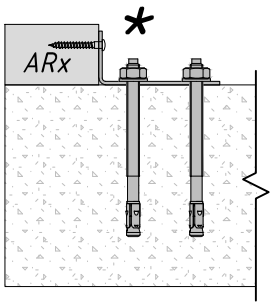


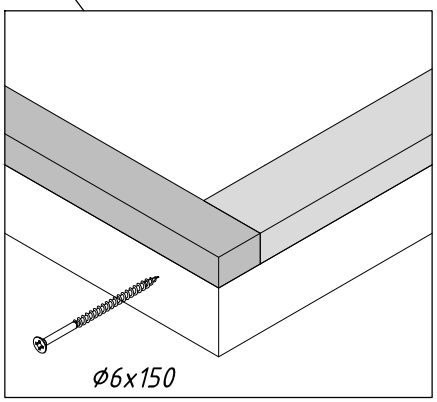

2490
1790
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A=B

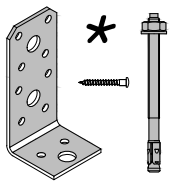
AR1 x2
AR2 x4
Ø6x150 x8



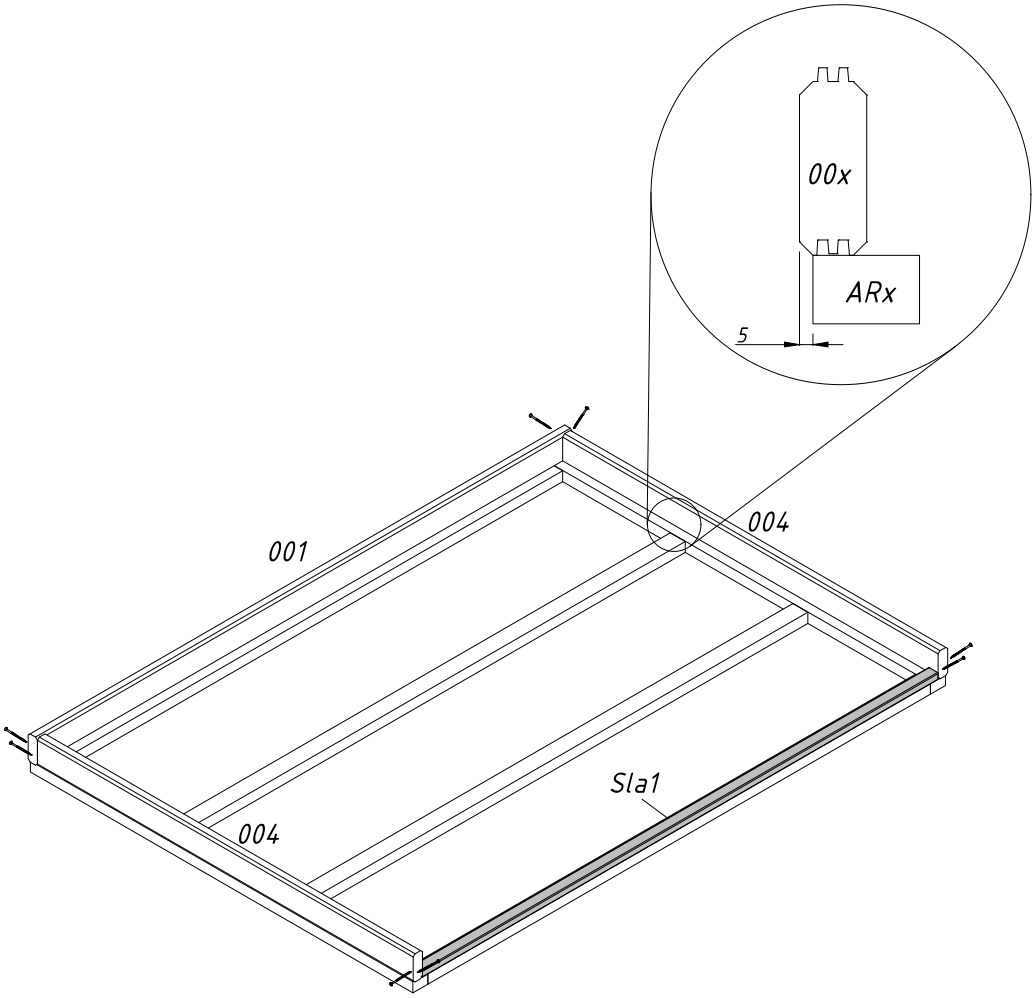



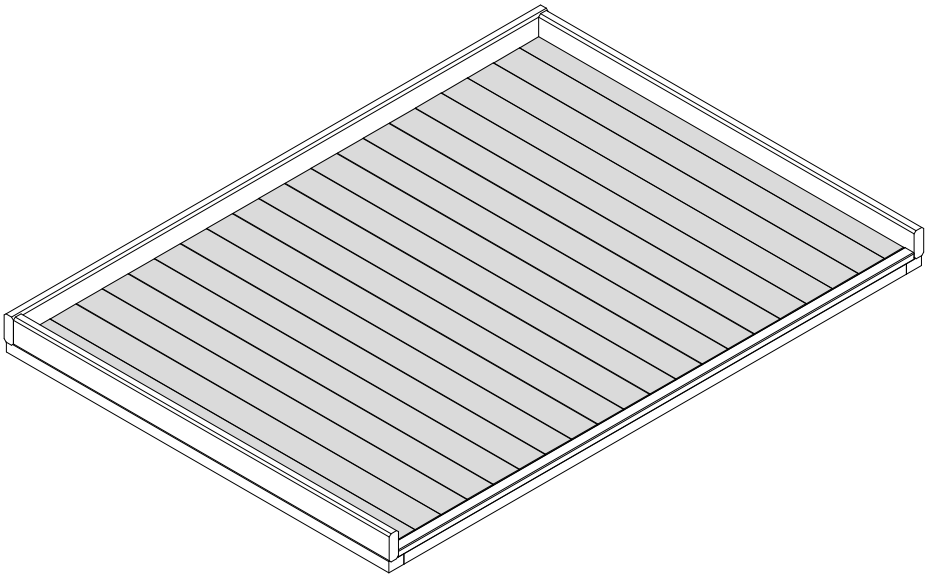



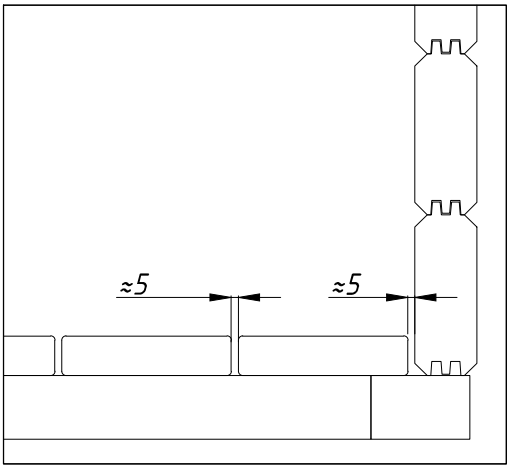
| | |
|---|---|
| 001 | x1 |
| 004 | x2 |
| Sla1 | x1 |
| ø4.5x50 | x5 |
| ø5x80 | x10 |



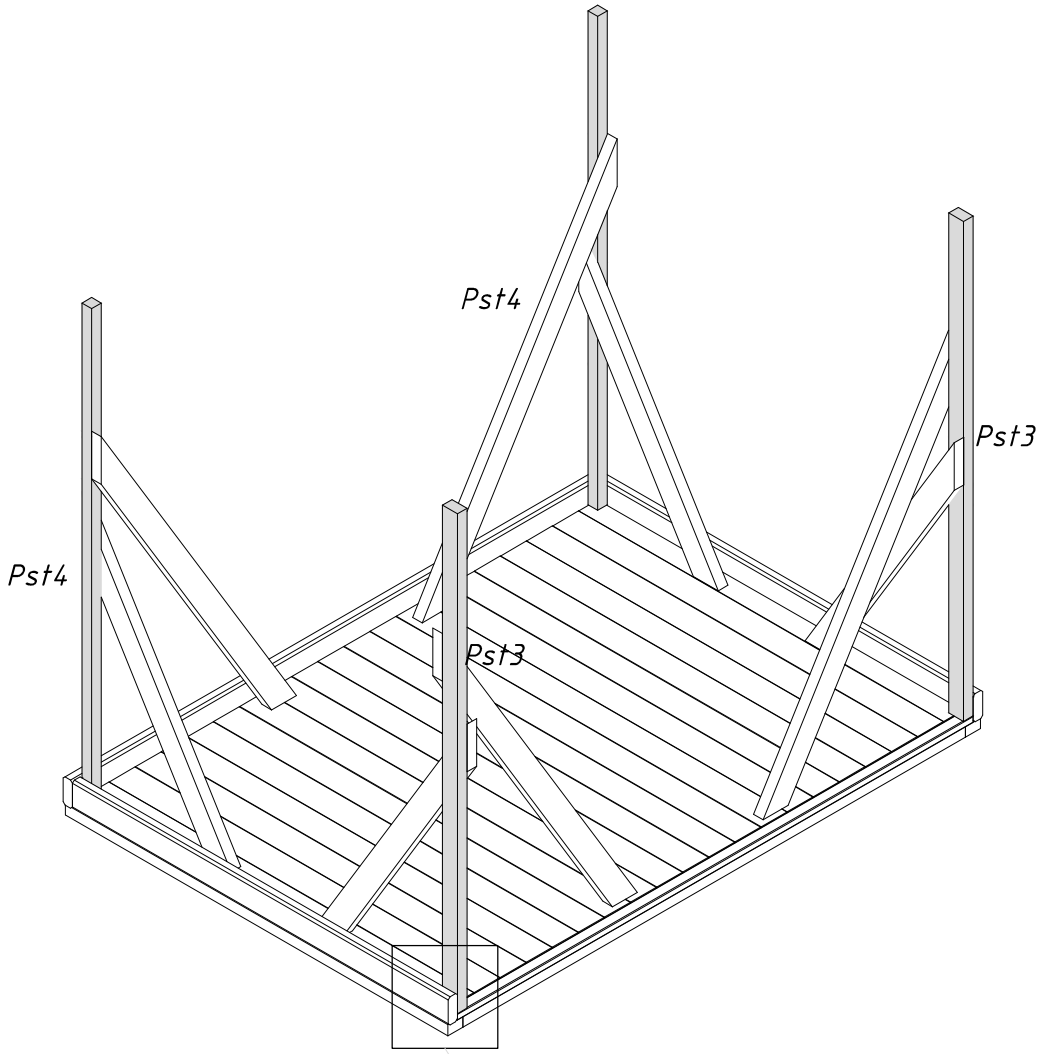
FB1 x20

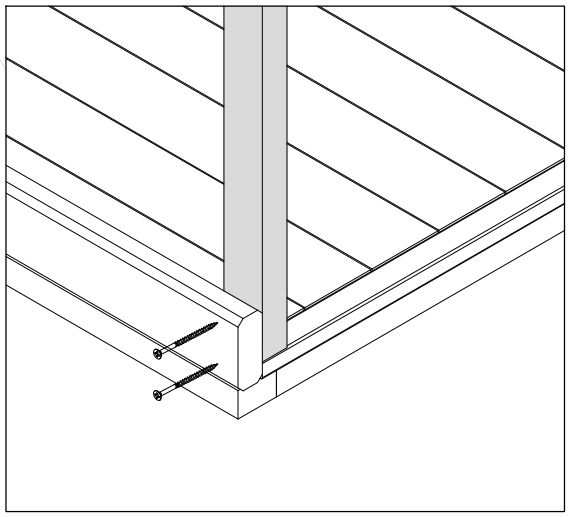
ϕ4.2x65 x160





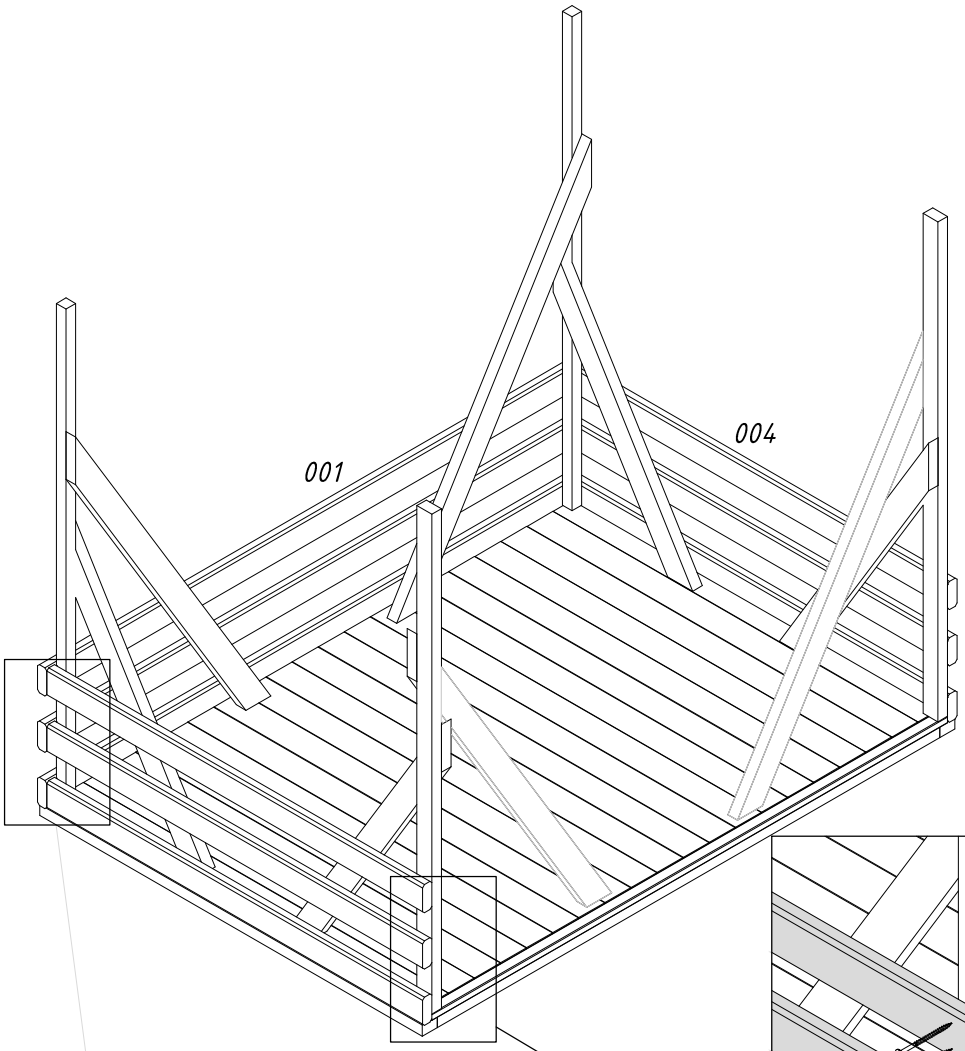
| | |
|---|---|
| PST3 | x2 |
| PST4 | x2 |
| ø5x80 | x8 |

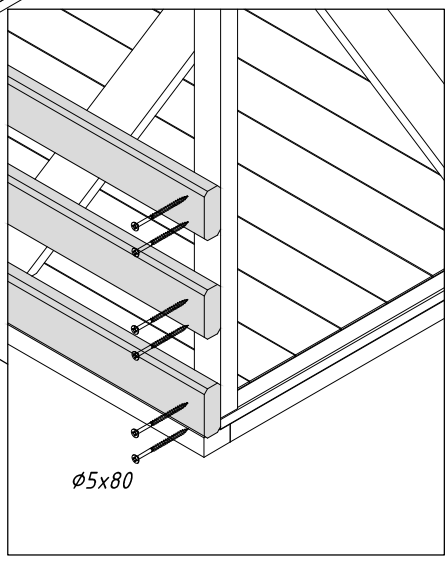


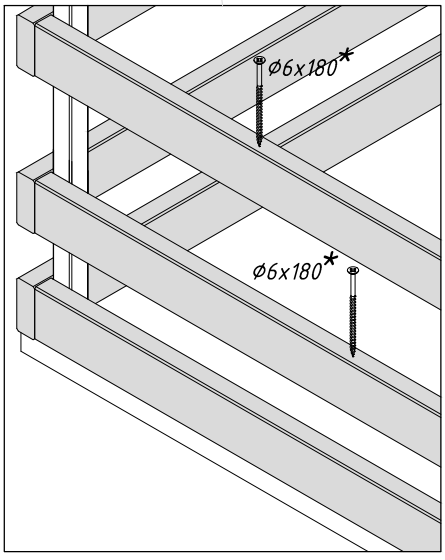



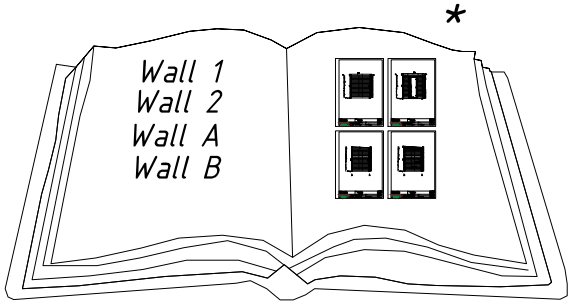
ø5x80 x288

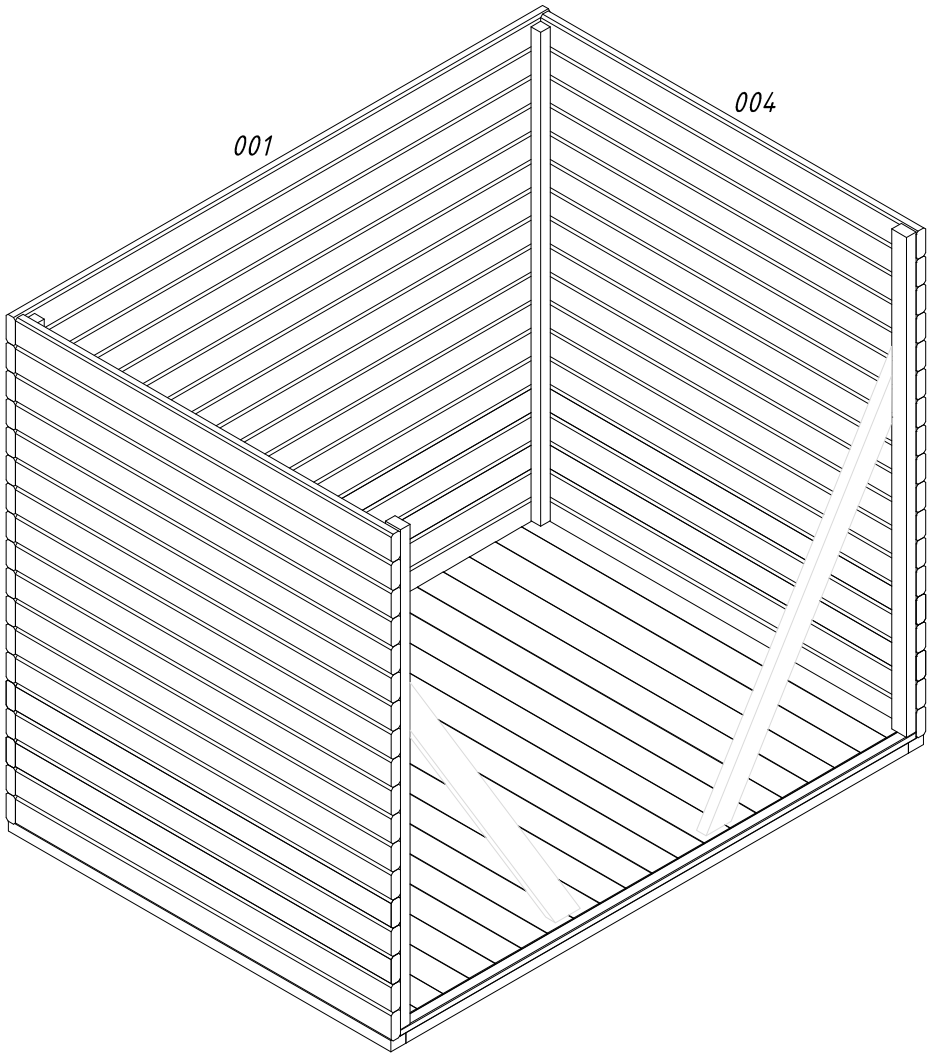
ø6x180 x70



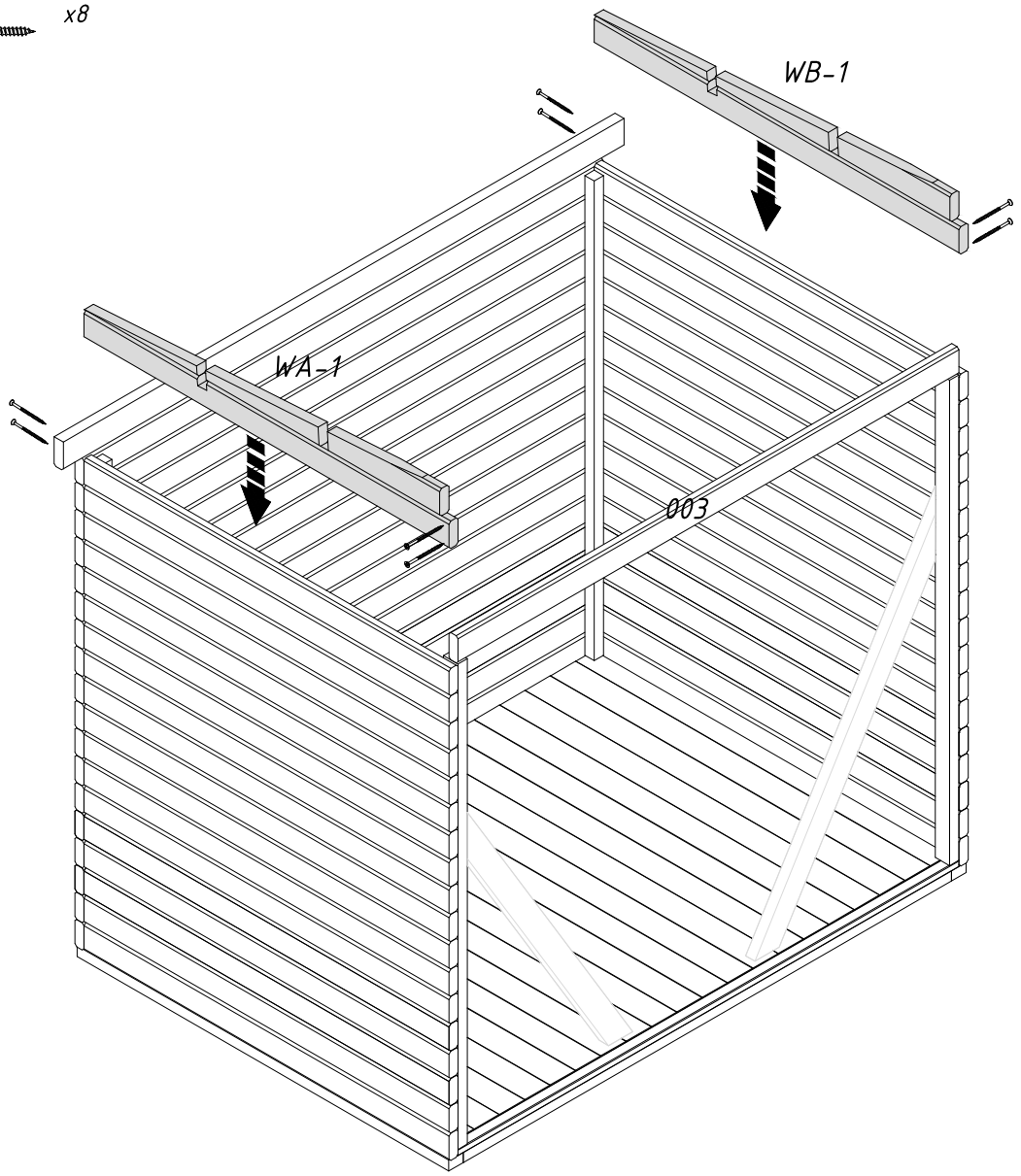



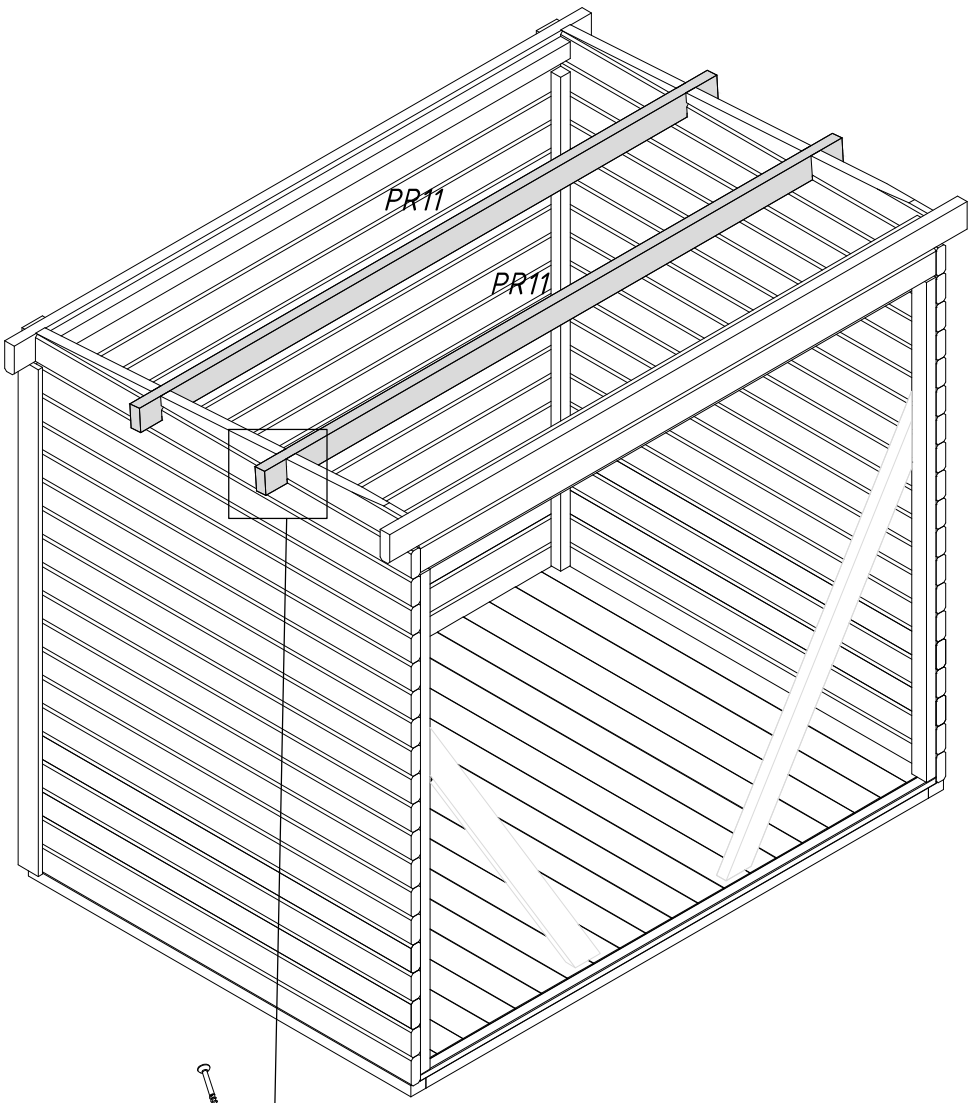

001
004

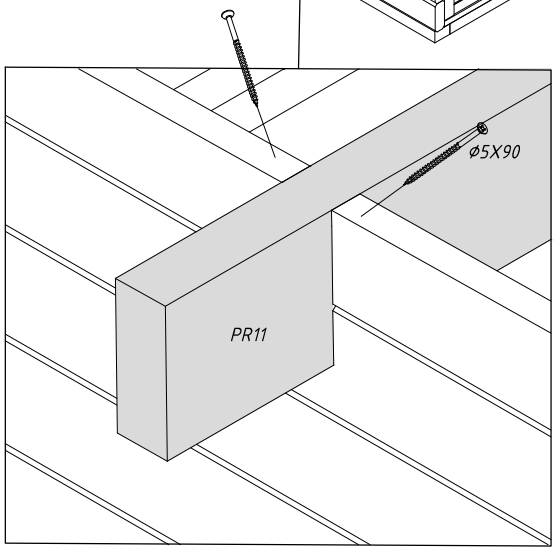
WA-1 x1
WB-1 x1
Ø5x80 x8



PR11 x2

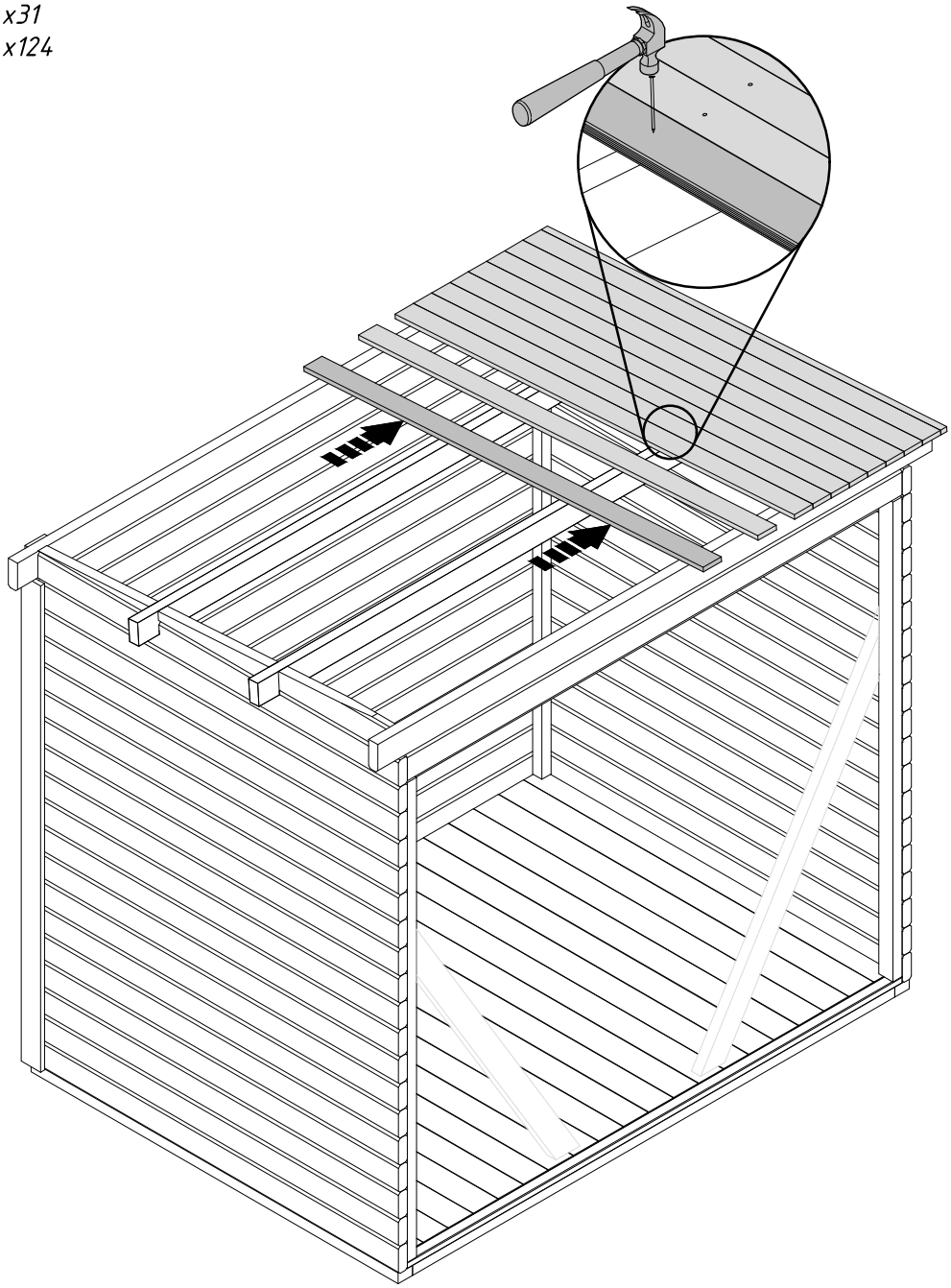
ø5x90 x8



RB1-1 x31

ø2.2x50 x124

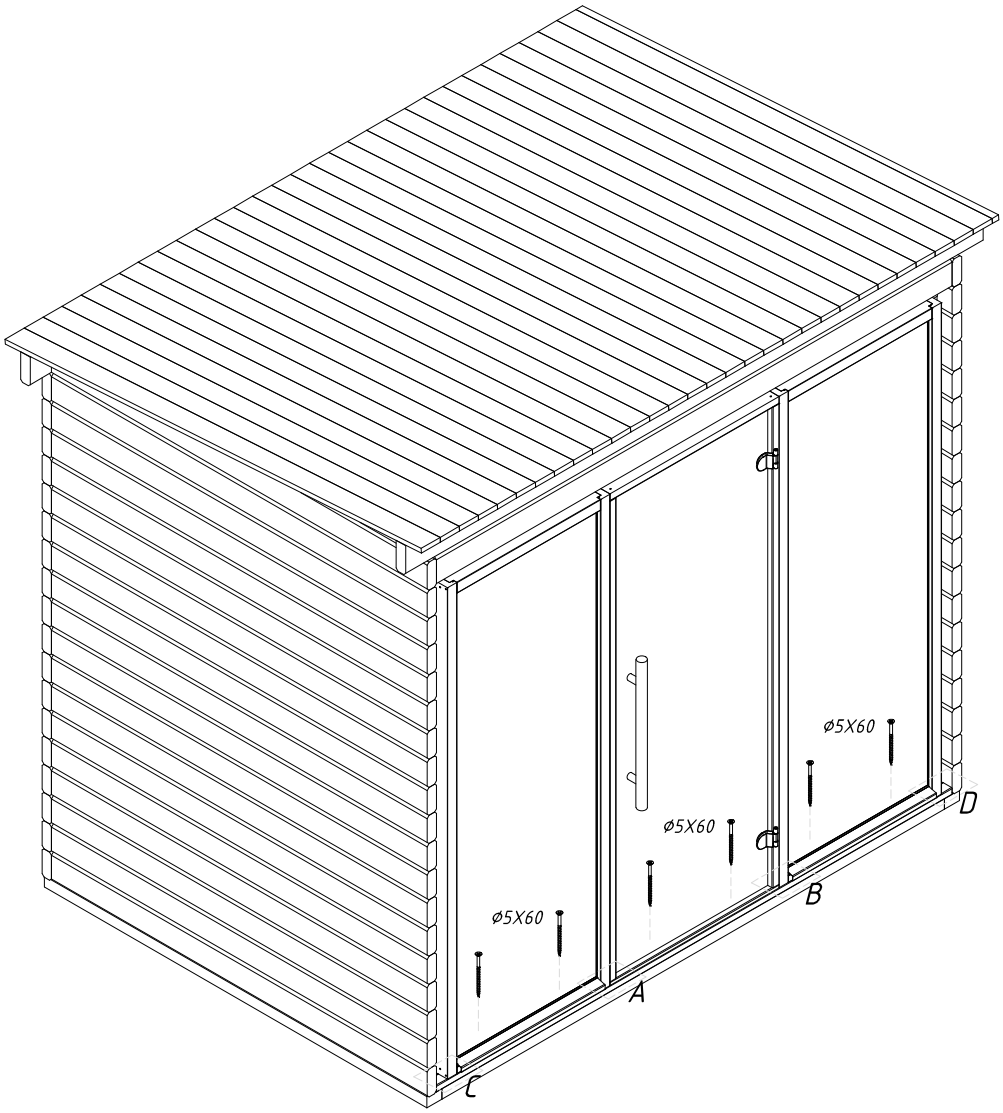


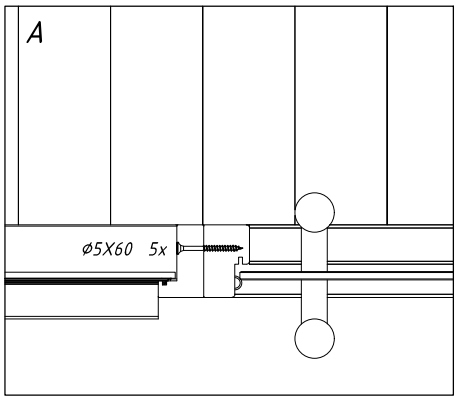
QPL20x100x2PET x8

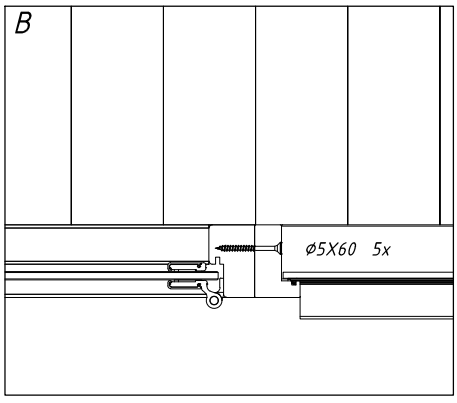
QPL20x100x3PET x8

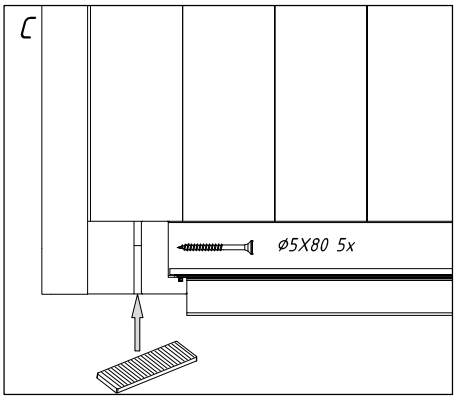
ø4.5x60 x16

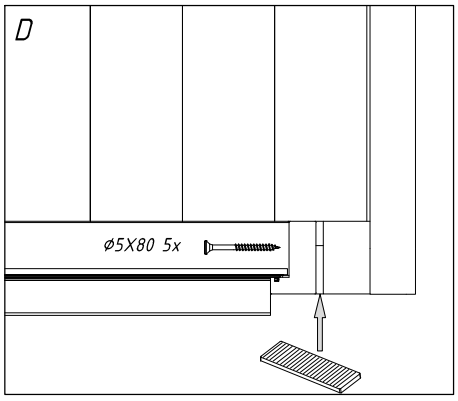
ø5x80 x10



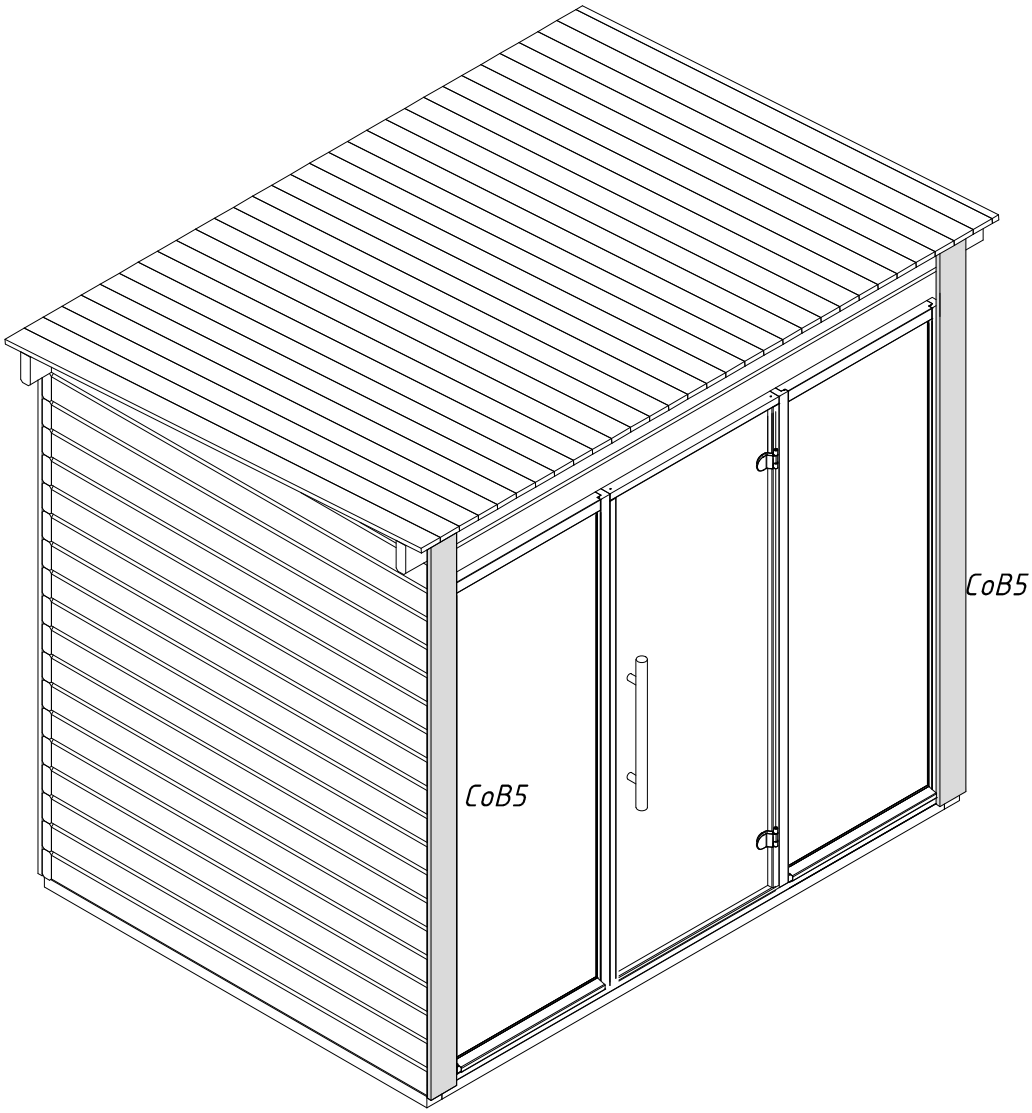



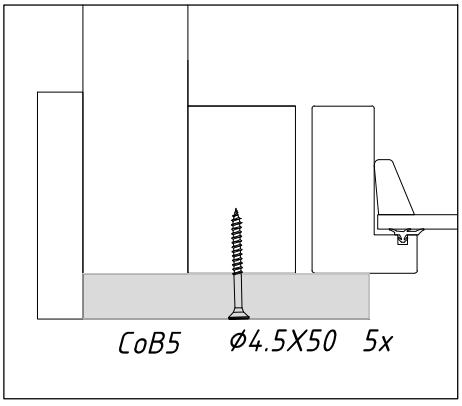



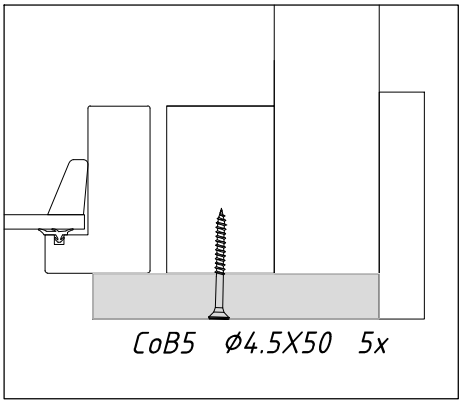



CoB5 x2

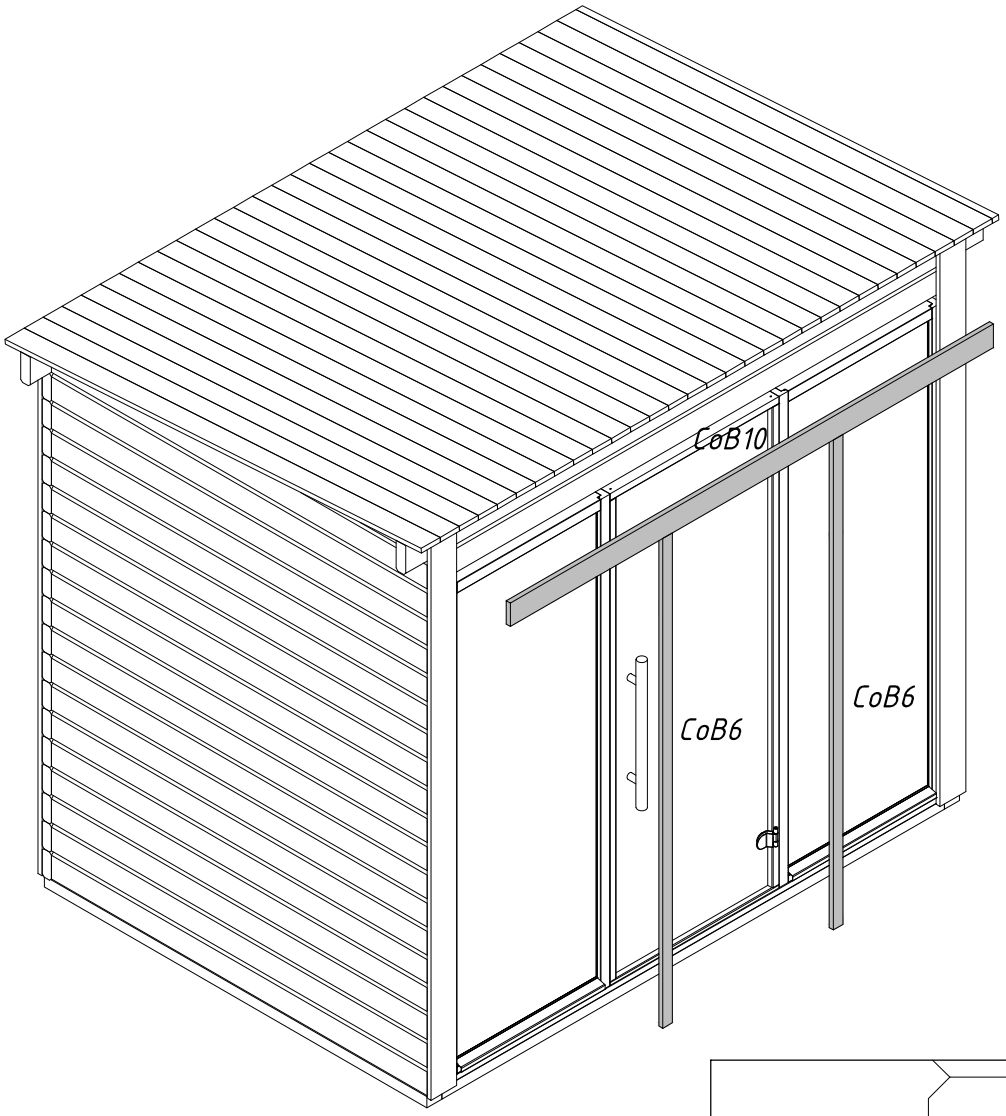
ø4.5x50 x10

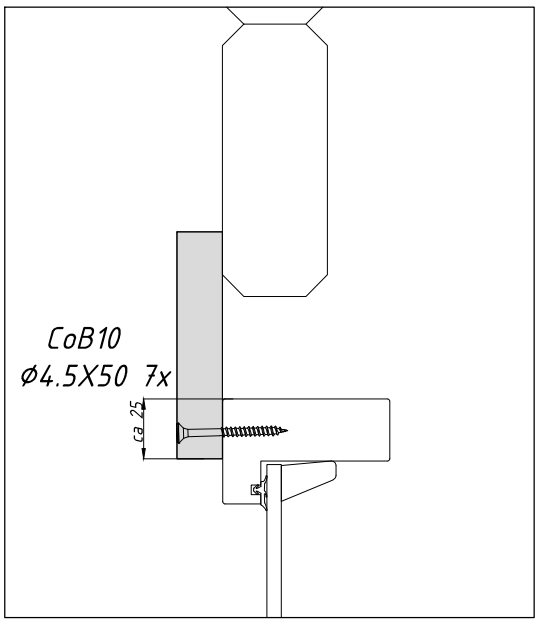


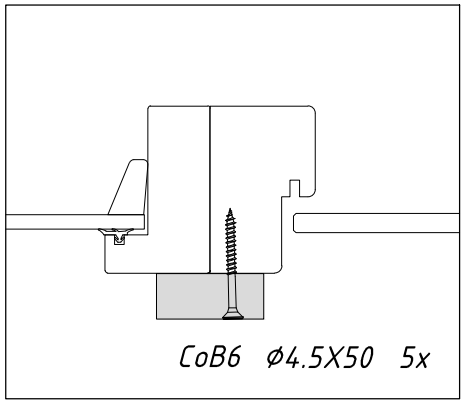



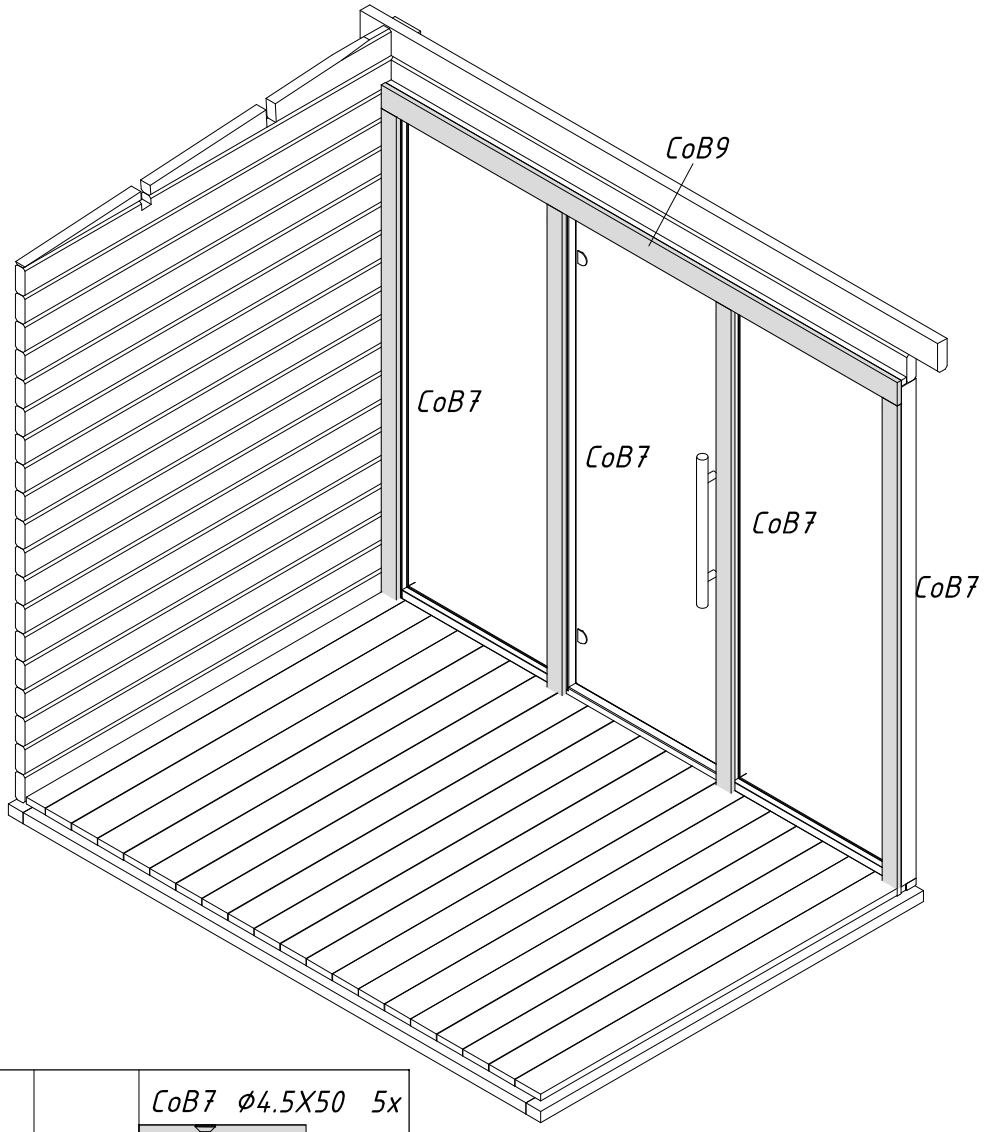
| | |
|---|---|
| CoB6 | x2 |
| CoB10 | x1 |
| ø4.5x50 | x17 |

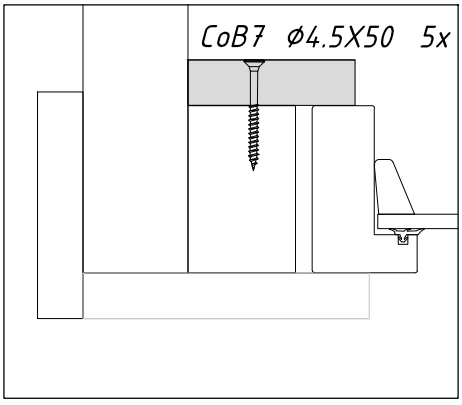


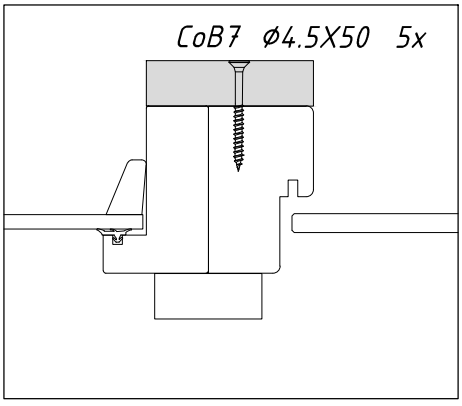



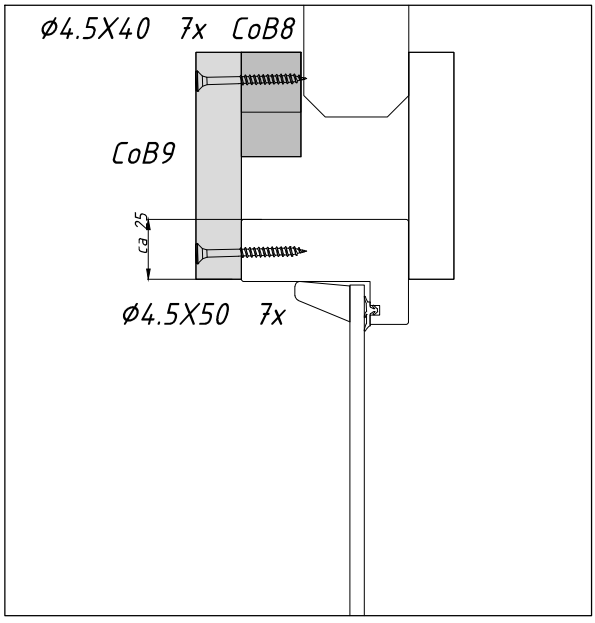



| | |
|---|---|
| CoB7 | x4 |
| CoB8 | x1 |
| CoB9 | x1 |
| ø4.5x40 | x7 |
| ø4.5x50 | x27 |

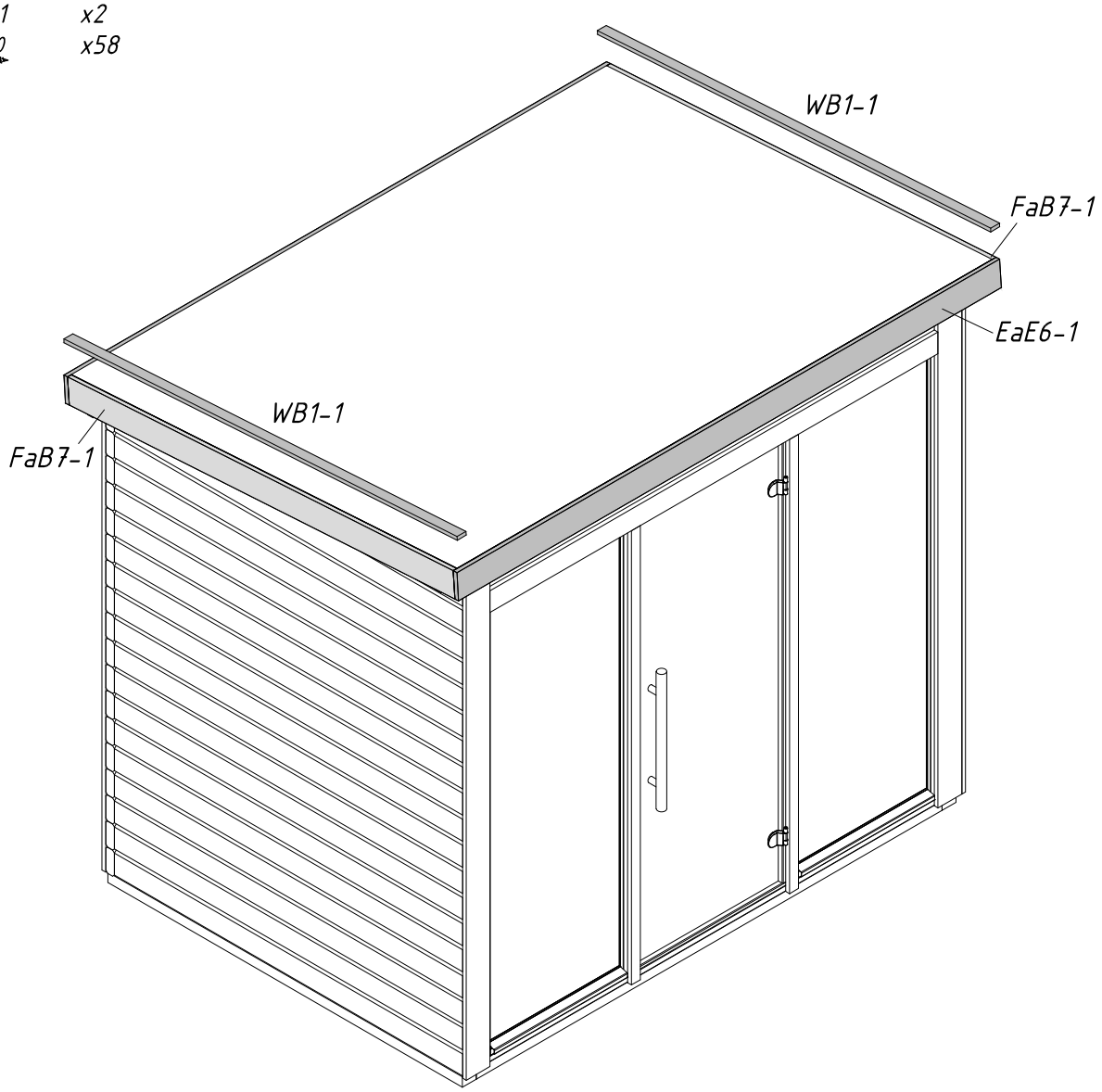


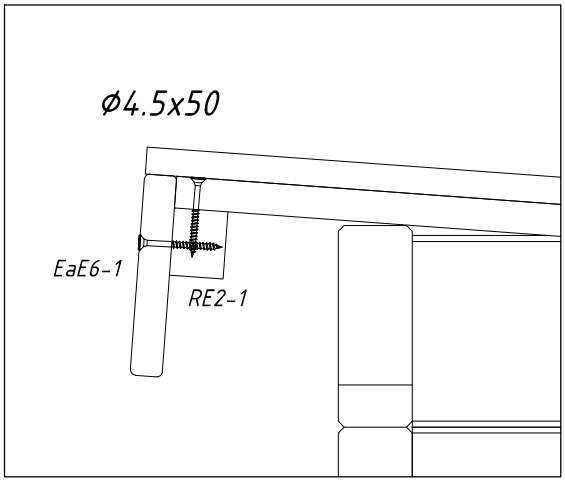



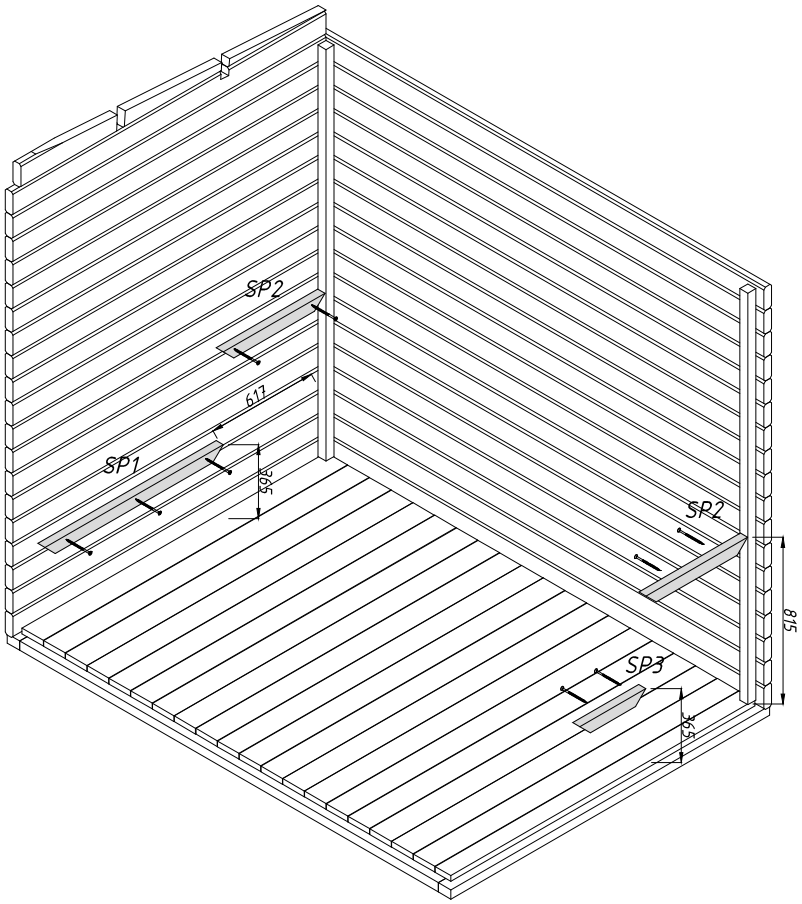



| | |
|---|---|
| WB1-1 | x2 |
| RE2-1 | x2 |
| EaE6-1 | x2 |
| FaB7-1 | x2 |
| ø4.5x50 | x58 |



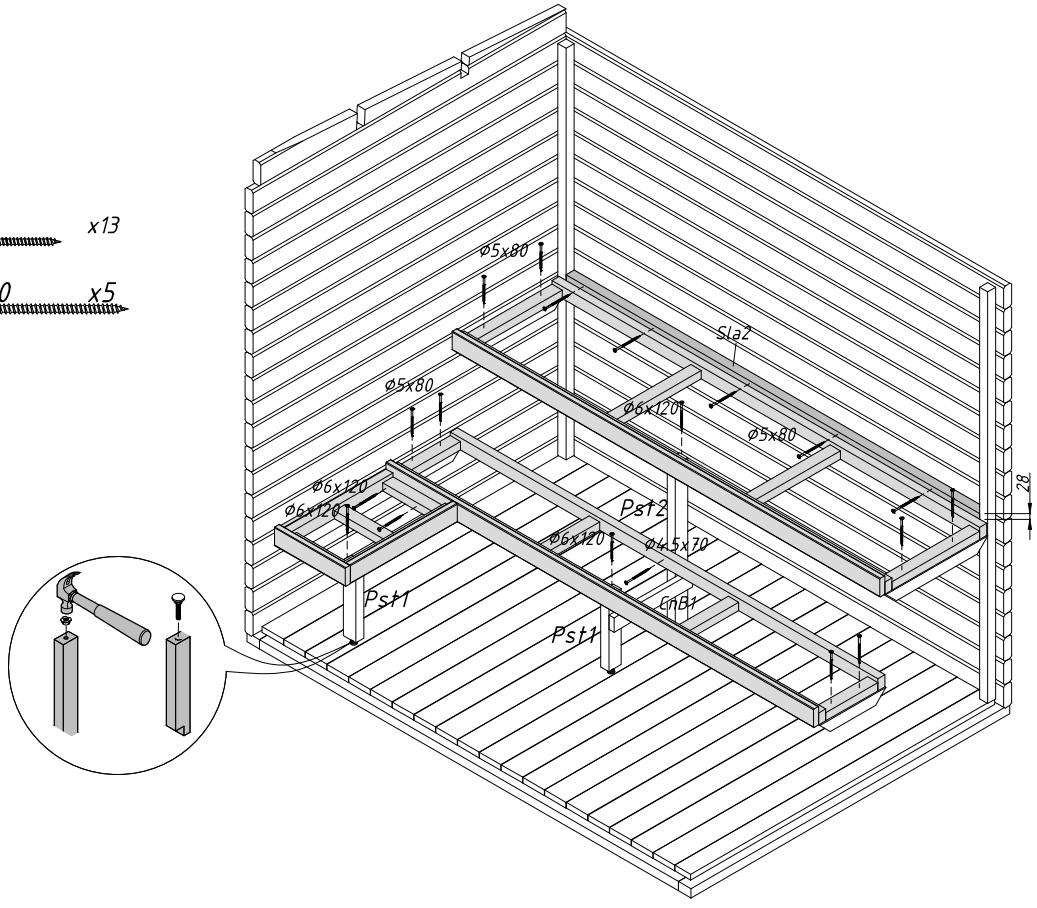



SP1 x2
SP2 x2
SP3 x1
ø5x80 x9

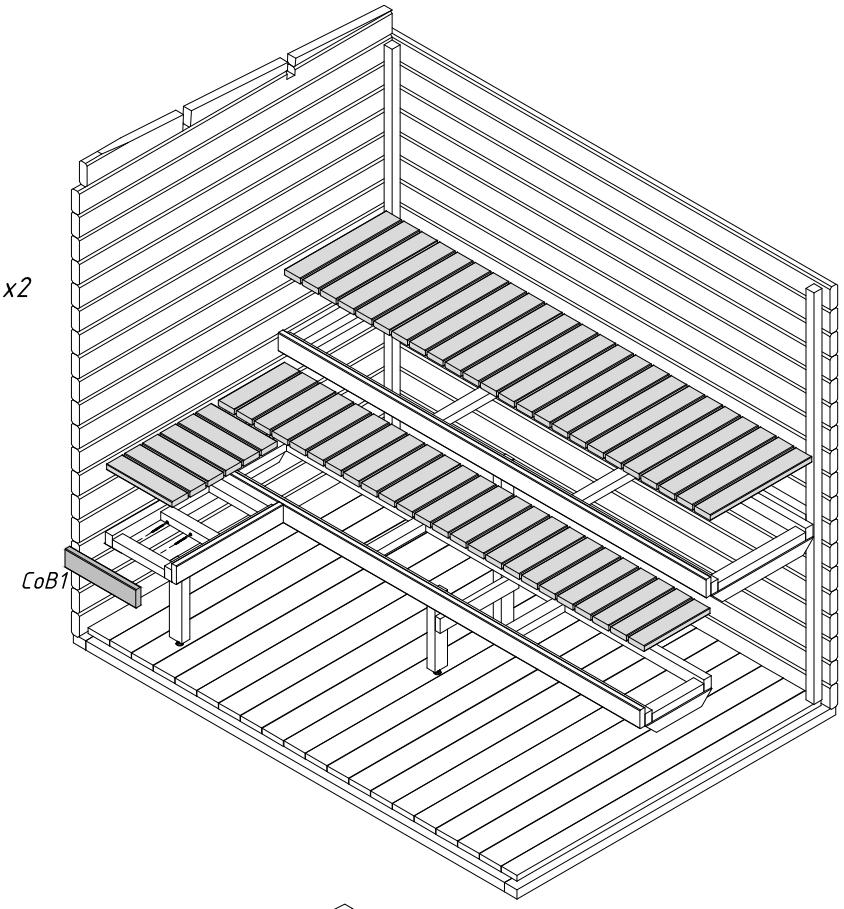



ø5x80 x13

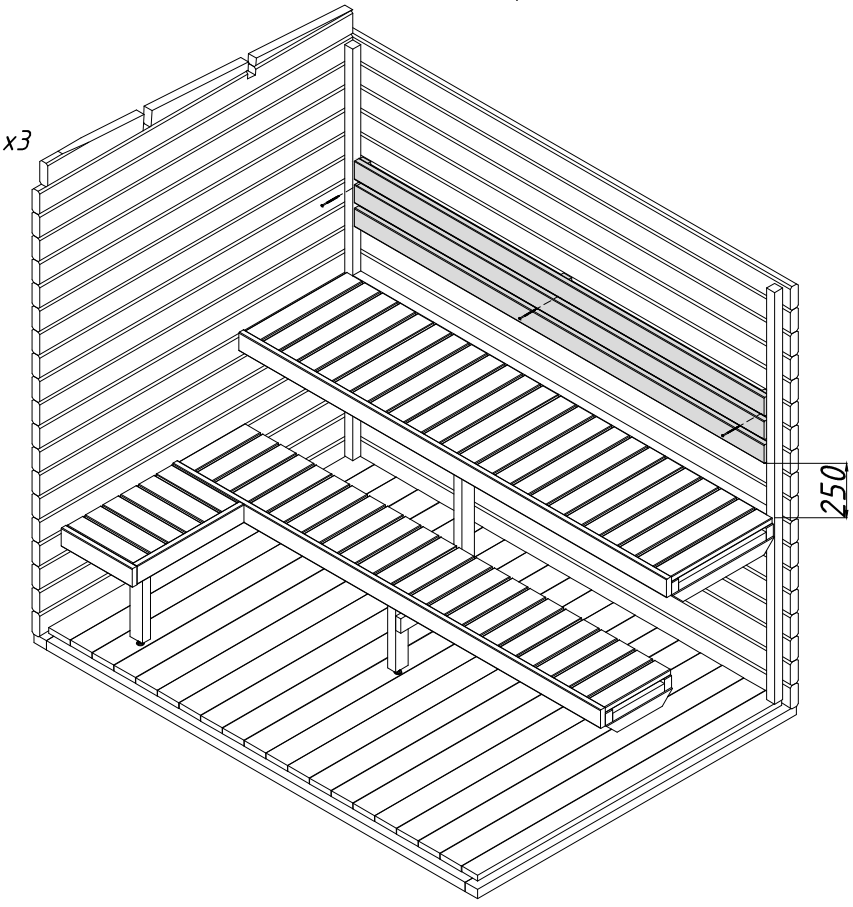
ø6x120 x5



ϕ4.5x60 x2

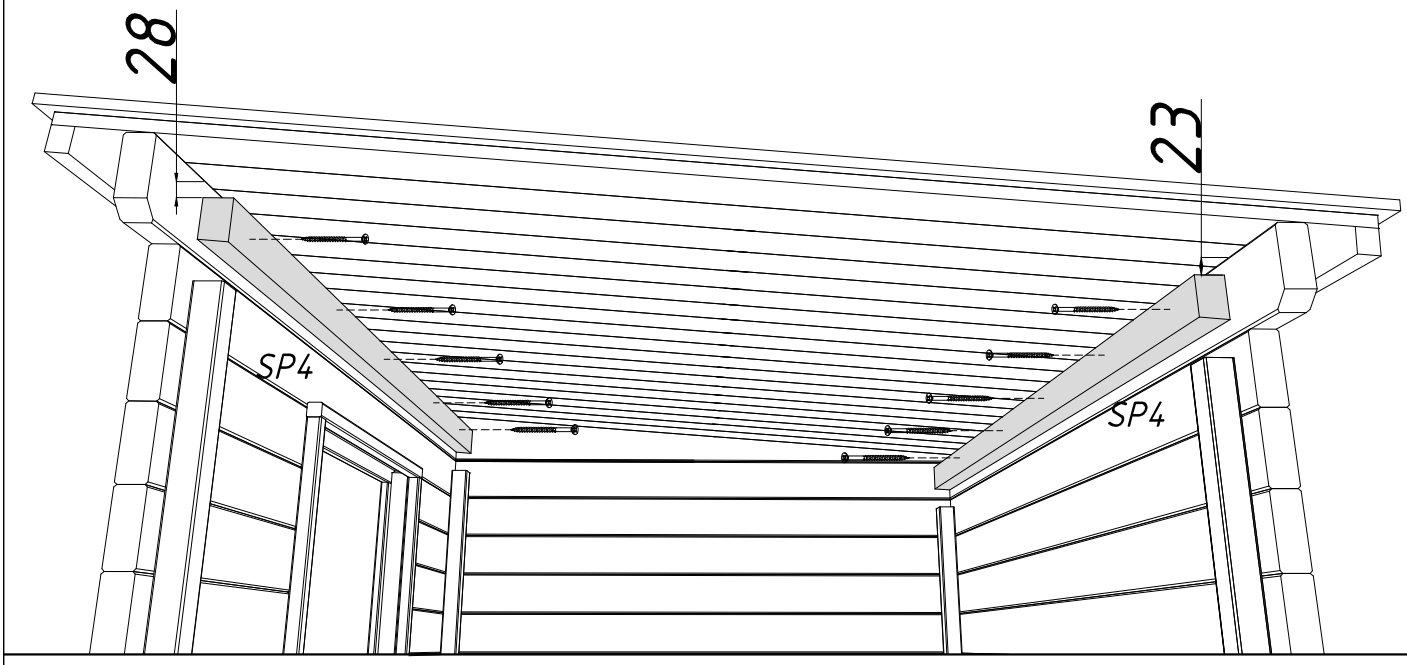



ϕ4.5x50 x3



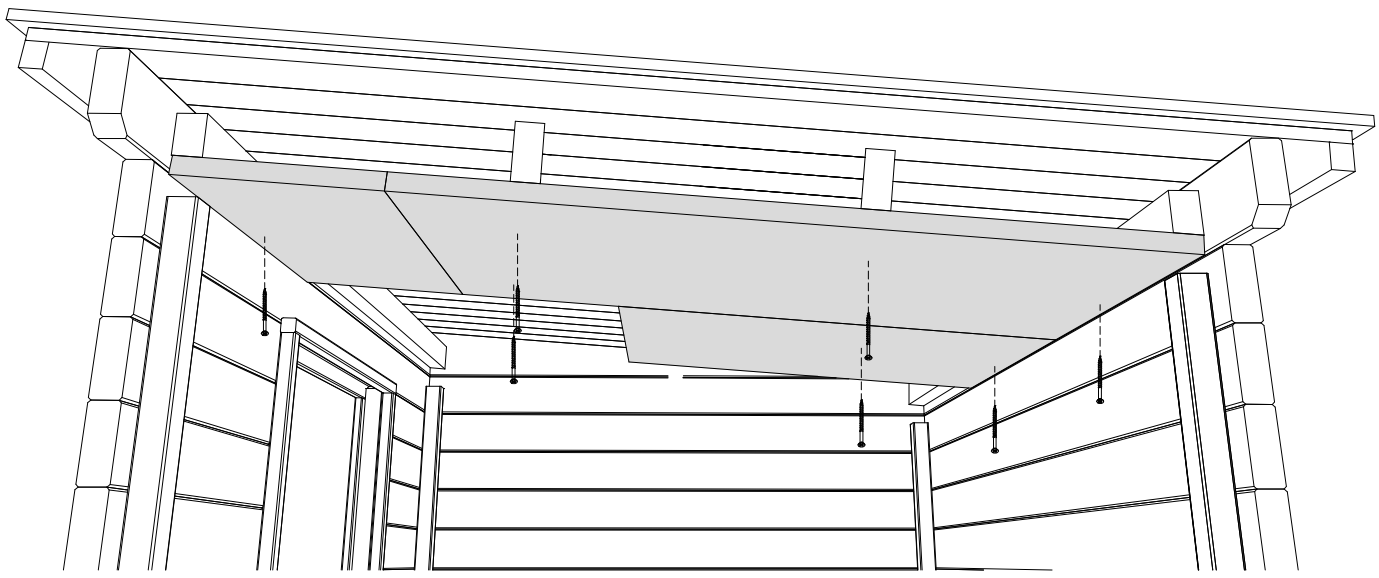
SP4 x2

ø5x80 x10



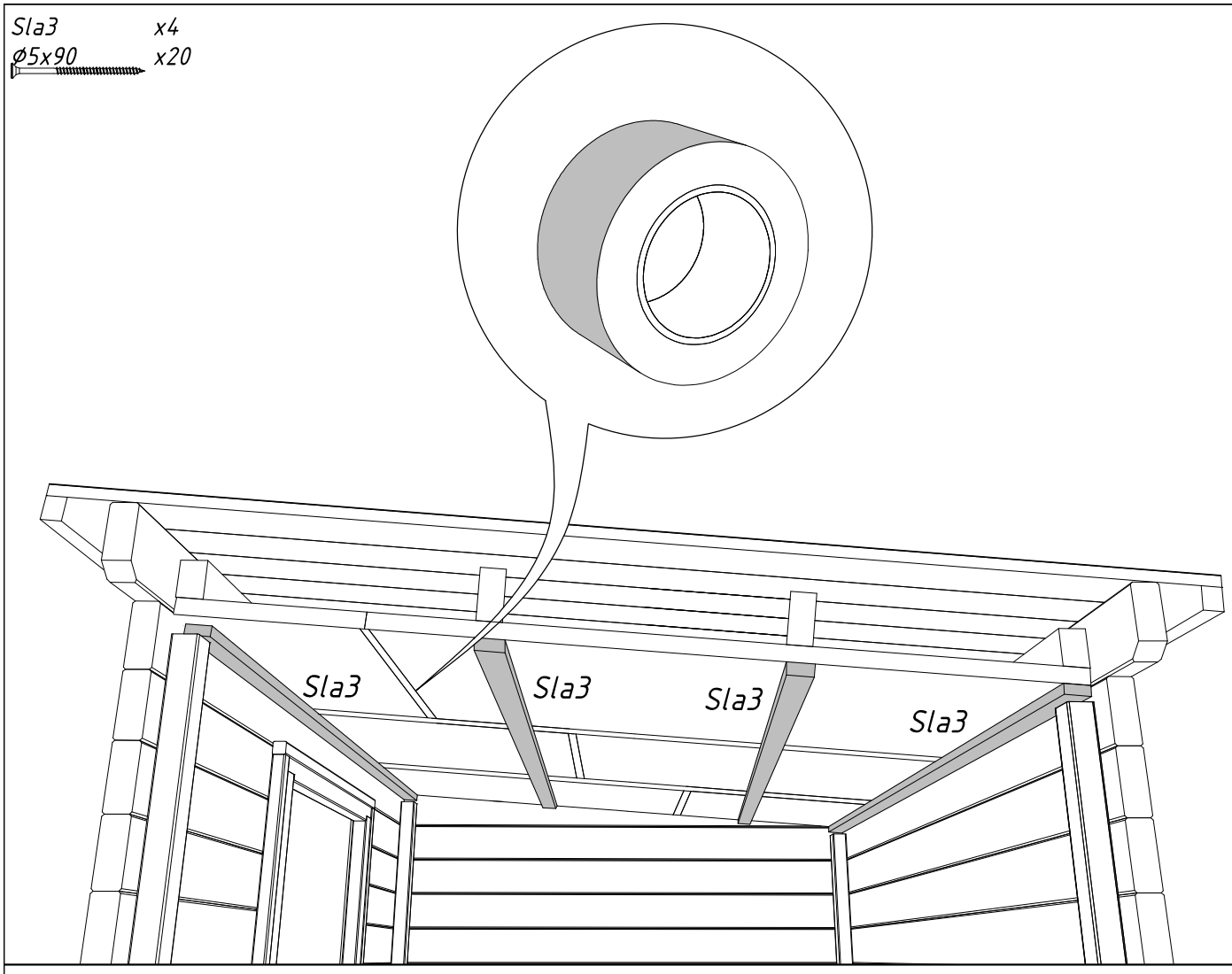

FINNFOAM FF-PIR 30 SAUNA 30X600X1200MM x6

ø4.5x70 x12



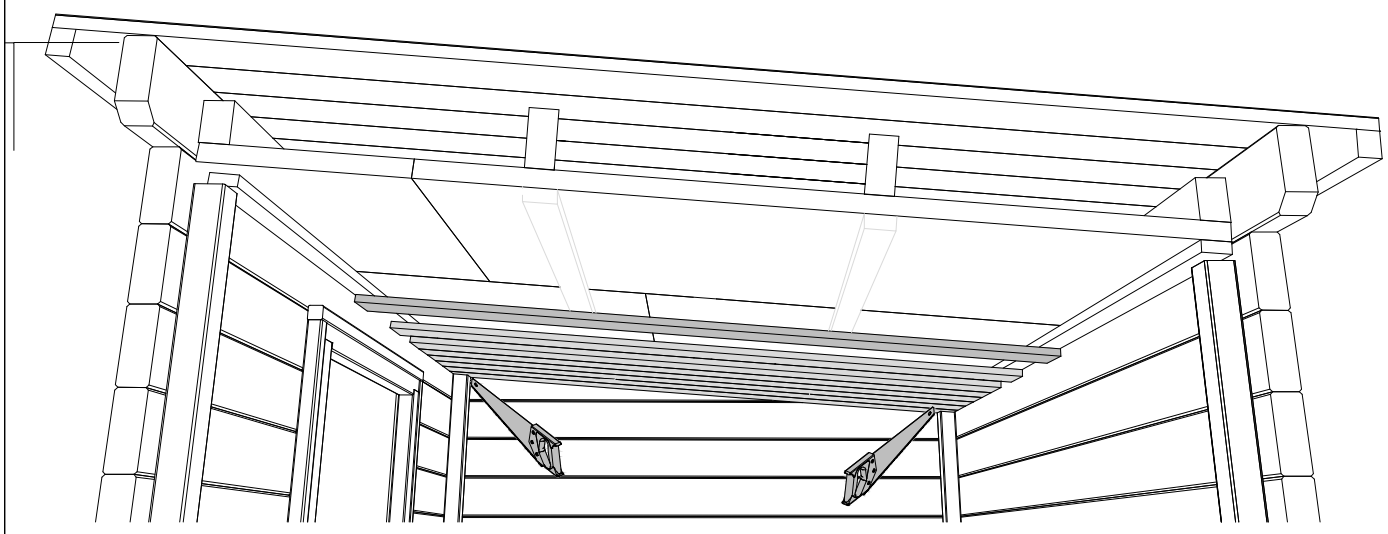
Sla3 x4

ø5x90 x20



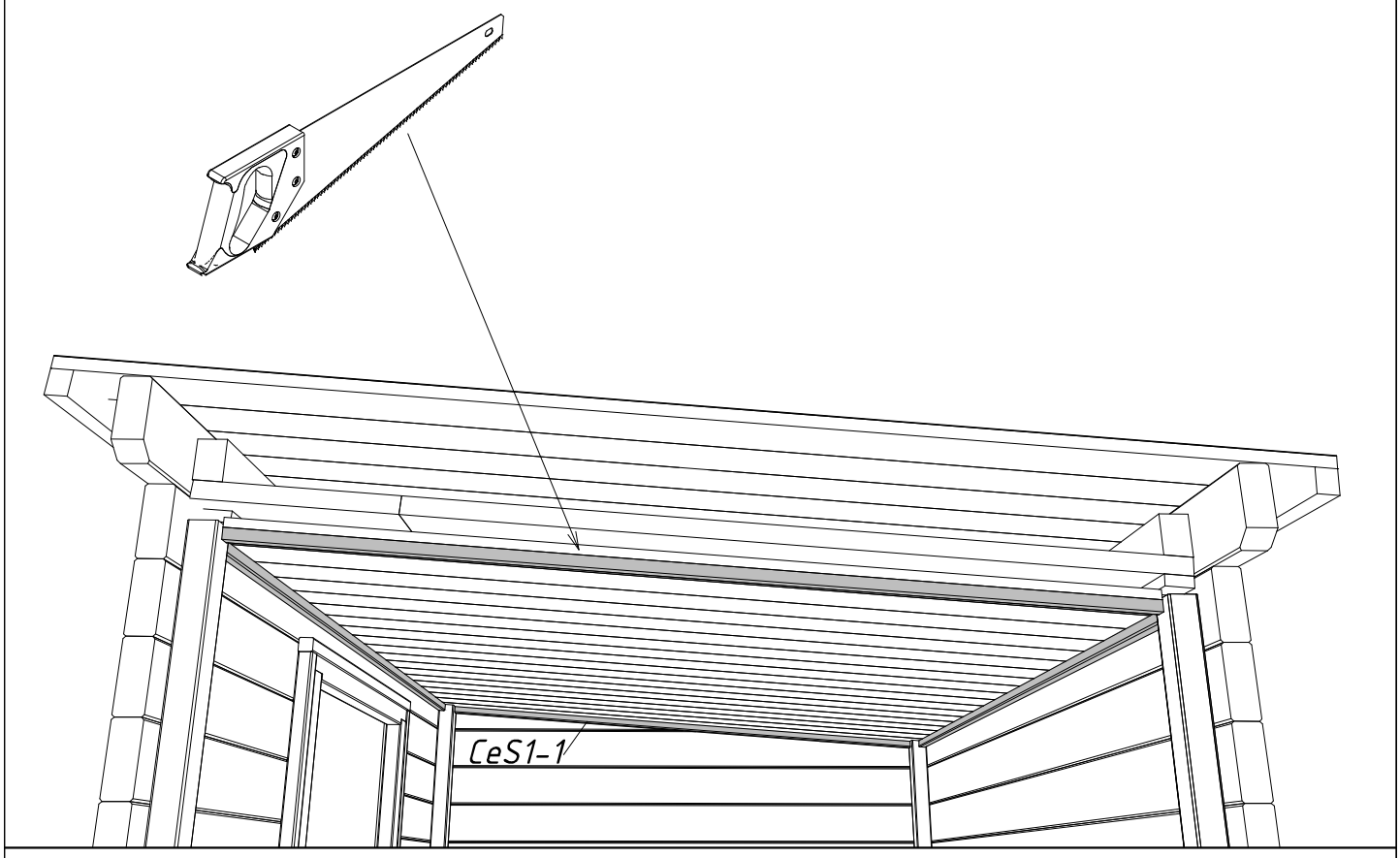

CB4-1 x28

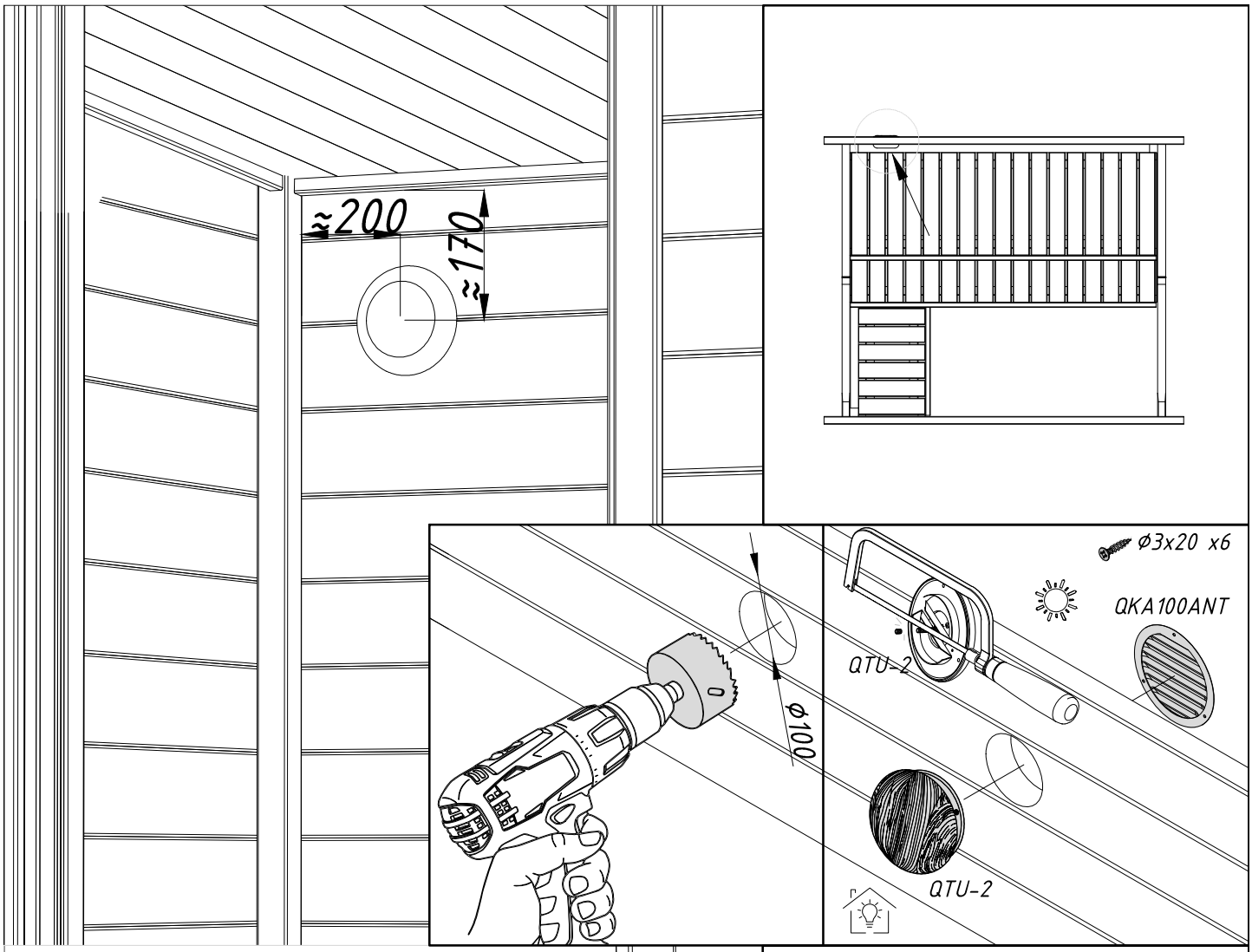
ø2.2x50 x112



CeS1-1 x4

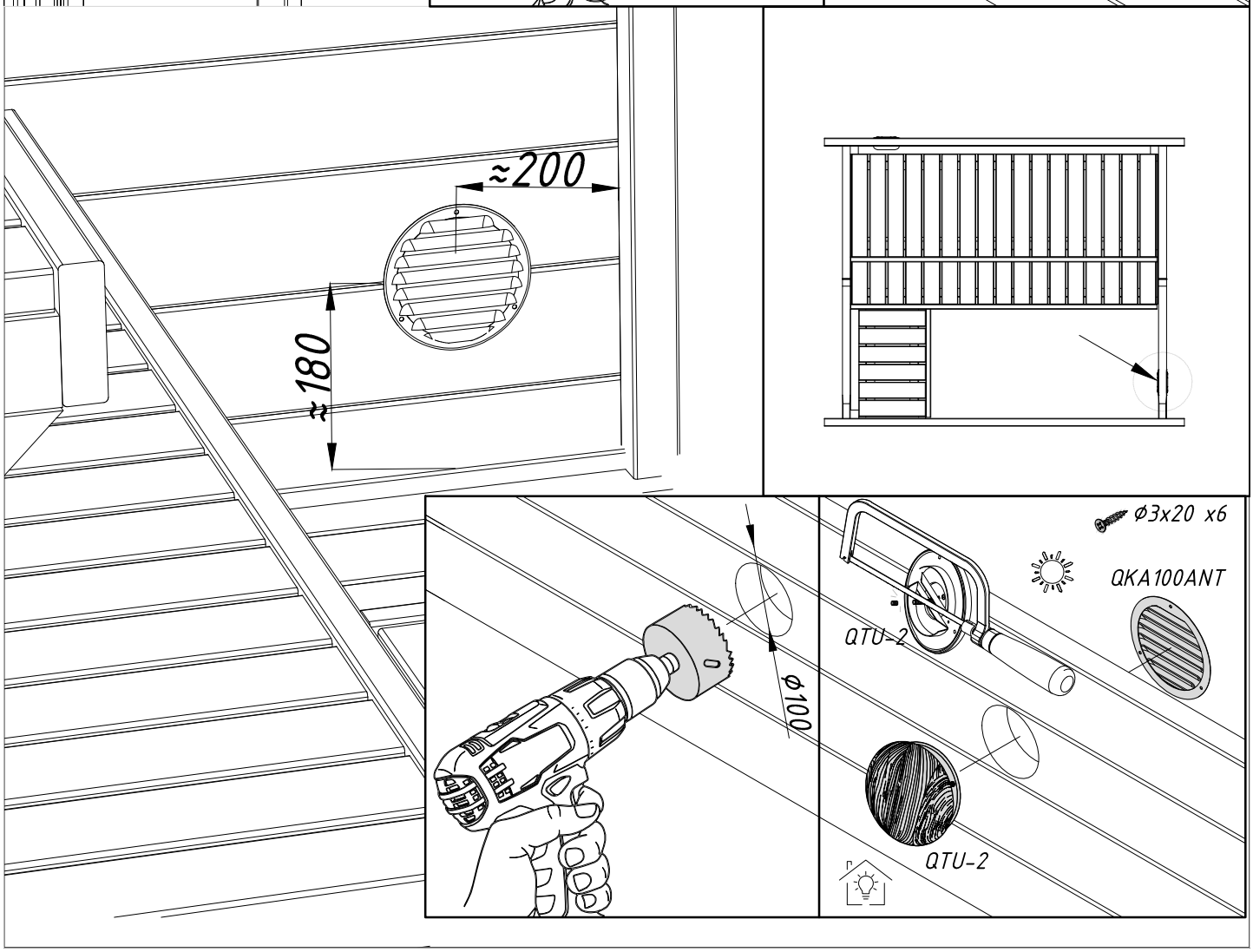
Ø1.4x40 x40




≈200
≈170




ϕ100
ϕ3x20 x6
QKA100ANT
QTU-2
QTU-2


≈200
≈180




ϕ100
ϕ3x20 x6
QKA100ANT
QTU-2
QTU-2

CoB2 x2
CoB3 x2
CoB4 x2
ø4.5x50 x30

